

Lyon Workspace Product

Adjustable Workbenches Product Specifications

Material

Shall be the best quality, cold rolled, mild annealed, sheet steel free from buckle, loose scale or other surface imperfections.

Finish

All steel parts shall be thoroughly cleaned before finish is applied. Finish shall be baked on at a temperature not less than 300 degrees Fahrenheit and must withstand rigid hammer test without flaking. Color shall be Lyon gray.

Size

Excluding back and end stops, the overall bench dimensions are 48", 60", or 72" wide x 28" and 34" deep. Without the top, the leg size ranges from 27-1/4" – 36- 1/4" adjustable in 1" increments.

Tops

Shall be 12 gauge steel, flanged down 1-3/4", an back 2", and punched for attachment to bench legs. Tops shall have attachment angles of 14gauge steel, one each end of bench, thereby closing spaces at ends between top and bench legs.

Legs

Shall be 14 gauge steel. Top and bottom horizontal leg channels to be 14 gauge spotwelded at two locations on each side of the vertical leg channels.

Shelves

Shall be 16 gauge steel x 13-1/4" d, punched for bolting to rear of leg and to the bottom cross channel. Top of shelf to be 1-1/2" above bottom cross channel.

Back And End Stops

Shall be 14 gauge steel. Back stops extend 3" above top and are secured by bolting to top. End stops taper 3" at back to 1-1/2" at front. Corners are rounded to avoid any sharp points.

Stringer

Shall not be less than 18 gauge steel, channel type, not less than 5" wide, and punched for attachment to rear legs to insure rigidity.

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Adjustable Foot

The adjustable foot is a channel made of 14 gauge steel and out of one continuous piece. The channel is punched with 12 holes on 1" increments for adjustment purposes. The bottom of the channel is formed and punched to add a leveling foot if desired by means of nut and bolt. Overall height of channel is 12-1/2" high. The channel is inserted into the bottom of the workbench leg and secured with nuts and bolts. Adjustability is performed by loosening nuts and bolts and repositioning to desired hole location on 1" centers.