

Lyon Workspace Products

Cabinet Bench Specifications

Specifications For 60" and 72" Wide Cabinet Benches

General

Units shall be 60" or 72" wide x 28" deep x 34" high. Units are shipped knocked down and can either be individually packaged or packed in multiple cartons based on the size and style ordered.

Sides

Shall be closed type, not less than 20-gauge steel, formed and punched to permit easy assembly in complete unit. Punched for 2" shelf adjustment if desired at any time.

Back

Shall be not less than 22-gauge steel. Center of back shall have a vertical reinforcement channel of not less than 22-gauge steel to strengthen the back, and insure a flat surface. Back shall be on piece, flanged and punched for assembly.

Shelf

Shall be not less than 16-gauge steel, channel formation for strength and shall be approximately 22-5/16" deep. Shelves shall be adjustable for bolting to ends, when desired. Front and back flanges of shelf to be a minimum of 1-1/2".

Bottom

Shall not be less than 20-gauge steel. At least 3" high, so formed and punched to permit easy installation. Front and back of bottom shall have a gusset of not less than 12-gauge steel welded to the bottom at three points each, and with formed dome to permit easy moving, when desired.

Doors

Sliding doors are an optional feature. Doors shall be right and left hand, sliding, not less than 20-gauge steel, each operated individually, and each with a recessed handle for easy operation.

Right hand door shall have a flat key lock, so operated as to lock both doors, when desired to protect contents in unit. Top track shall be not less than 16 gauge steel. Bottom guide channel shall not be less than 18-gauge steel. Vertical door channels shall not be less than 20-gauge steel. Track support at top shall be not less than 7-gauge steel, and with 16-gauge steel tracer slicers.

Each door shall be equipped with 2 ball bearing rollers of 1-1/8" diameter, securely attached to 12-gauge steel supports on both right and left hand doors.

Rubber bumpers shall be provided at bottom of each door, in ensure quiet operation.

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Bench Top

Bench top will be standard Lyon tops as provided in catalog depending on application and choice of surface material. Available tops include 12-gauge steel top, 12-gauge steel top covered with 1/8" thick pressed wood, square edge-laminated hardwood, pressed wood over wood, plastic laminate, super composite, or rounded edge laminated hardwood. All tops are interchangeable with the basic cabinet bench body.

Finish

All steel parts painted in gray or putty will be manufacturer's standard baked on enamel paint.