

# 'Z' BAR SUPPORT ARMS

KEY	PART NUMBER	DESCRIPTION	QTY
	A007177	'Z' Bar Support Weldment	2
	A007182	Rail Nut	4
	020007	3/8-16 X 1 grade 2"	4
	150007	Plastic Insert Cap	2

**MISSING PARTS OR IN NEED  
OF  
ASSEMBLY ASSISTANCE?**

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ASSEMBLY INSTRUCTIONS  
FOR LYON SKY-WAL  
Z BAR SUPPORT ARMS

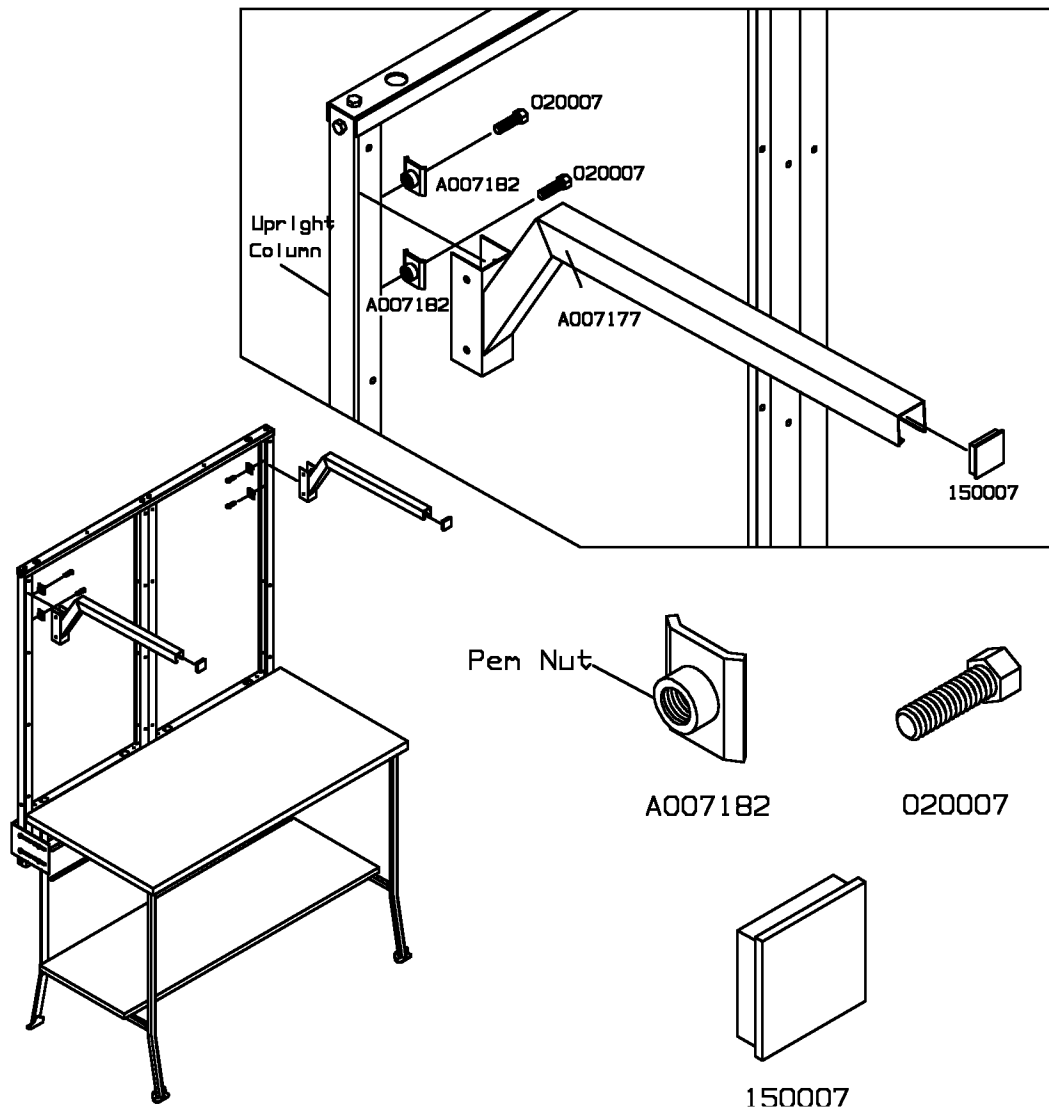
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SHEET 1 OF 2

# 'Z' BAR SUPPORT ARMS

1. Insert two Rail Nut Brackets (A007182) into Upright Column, with Pen Nut facing inside Upright Column.
2. Attach 'Z' Bar Support weldment (A007177) to Upright Column using Rail Nuts (A007182) and (020007) Bolts. Repeat step 1 step 2 for each Upright Column.
3. Insert Plastic Insert Cap (150007) into open end of each 'Z' Bar Support weldment (A007177).



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SHEET 2 OF 2