

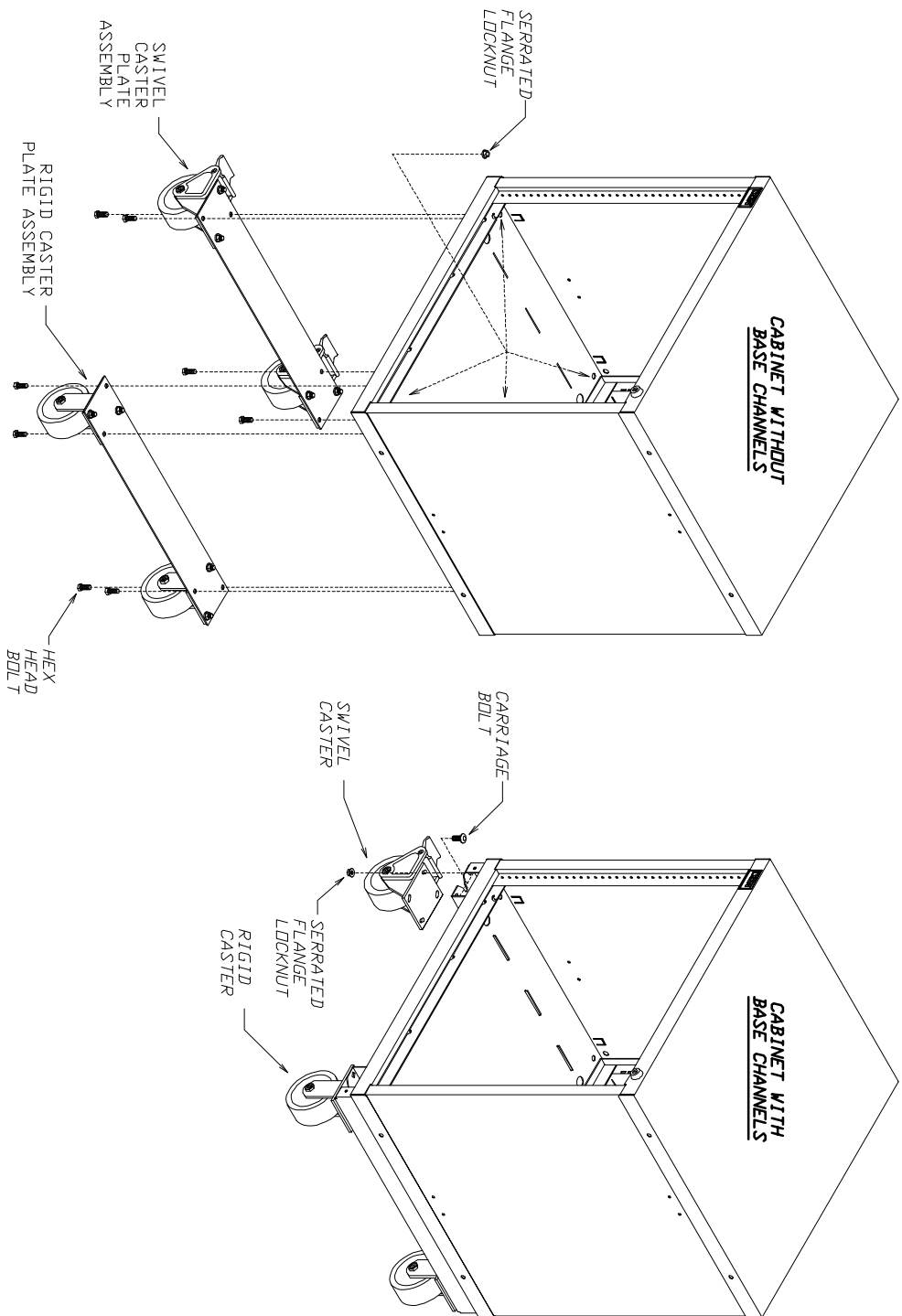
CASTER INSTALLATION FOR CABINETS WITH BASE CHANNELS

Attach the four (4) casters to the cabinet base channels using four (4) each of the 3/8-16 x 3/4" carriage bolts and serrated flange locknuts. See detail below. Be sure to attach the swivel casters on the same side of the cabinet as the cabinet handle and the rigid casters on the opposite side. Follow instructions in the owners manual for attaching the base closure strip to the cabinet.

CASTER INSTALLATION FOR CABINETS WITHOUT BASE CHANNELS

Remove sufficient bottom drawers and carriers from the cabinet. Mark specific locations of drawers and carriers for reinstallation. Attach the casters to the caster plates using two (2) each of the 3/8-16 x 1" hex head bolts and serrated flange locknuts. Be sure to attach both swivel casters to one caster plate and the rigid casters to the other caster plate. See detail below. Now attach the swivel caster plate assembly and the rigid caster plate assembly to the cabinet bottom using the remaining hex head bolts and serrated flange locknuts. The clearance holes in the cabinet bottom will allow the caster plate assemblies to fit. Be sure to attach the swivel caster plate assembly on the same side of the cabinet as the cabinet handle and the rigid caster plate assembly on the opposite side.

Replace drawers and carriers into specific locations and check for proper drawer operation.



LYON

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NOTICE: THIS IS A CONFIDENTIAL DISCUSSION LOANED BY LYON WORKSPACE FOR REFERENCE PURPOSES ONLY

DATE	DRAWN BY	CHECKED BY
01-17-12	JR	DWV

DESCRIPTION

INSTALLATION
HANDLE / CASTERS
MDC

SHEET	DRAWING NUMBER	REV
2	10203AA	7

CAUTION

IT IS HIGHLY RECOMMENDED THAT THE LATCH-IN/LATCH-OUT MECHANISM BE UTILIZED ON ALL DRAWERS WHEN CASTERS ARE APPLIED TO CABINET. DRAWERS OF UNLOCKED, MOBILE CABINETS WITHOUT LATCH-IN/LATCH-OUT ON DRAWERS CAN OPEN ON UNLEVEL SURFACES, RESULTING IN CABINET TIPPING.

- * MAXIMUM WEIGHT PER 5" CASTER IS 650lbs. (Total weight of cabinet and contents cannot exceed 2600lbs.)
- * MAXIMUM WEIGHT PER 6" CASTER IS 700lbs. (Total weight of cabinet and contents cannot exceed 2800lbs.)

CABINET HANDLE INSTALLATION

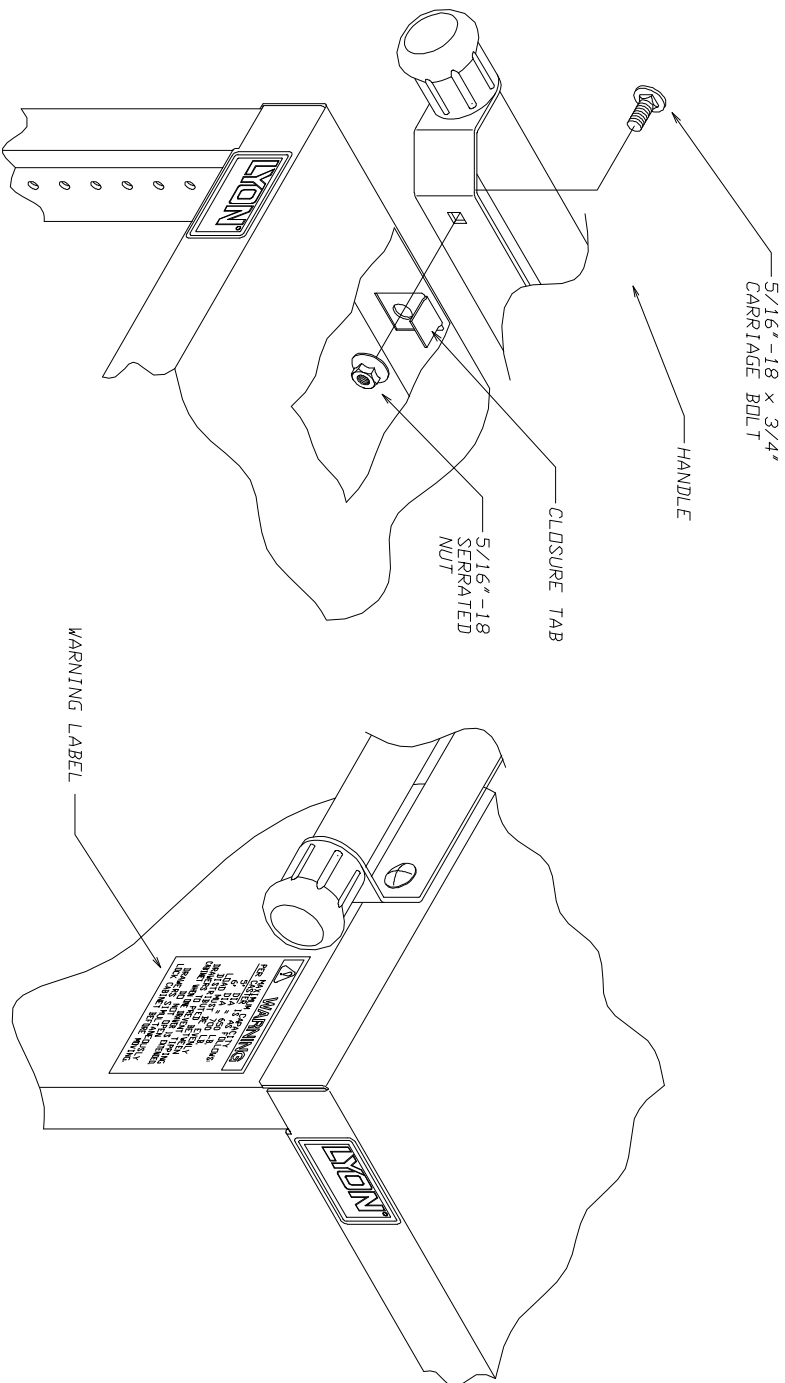
Remove sufficient top drawers and carriers from the cabinet. Mark specific locations of drawers and carriers for reinstallation.

The cabinet handle can be mounted on either side of the cabinet. However, it is recommended that it be mounted on the left side of the cabinet opposite of the cabinet lock. After you decide which side to mount the handle, bend in and up the closure tabs on the upper side of the cabinet as shown in the owners manual.

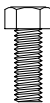
Attach the handle loosely to the front of the cabinet with supplied fasteners. Repeat again at the rear of the cabinet and then tighten all fasteners.

Replace drawers and carriers into specific locations and check for proper drawer operation.

Peel off the supplied Warning Label backing and affix it to the side panel of the cabinet below the handle as shown.



(16) 3/8"-16 SERRATED FLANGE LOCKNUT



(16) 3/8"-16 x 1" HEX HEAD BOLT

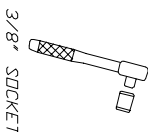


(2) 5/16"-18 x 3/4" SHORT HEAD CARRIAGE BOLT

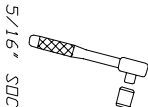


(2) 5/16"-18 SERRATED FLANGE LOCKNUT

SUPPLIED FASTENERS



3/8" SOCKET



5/16" SOCKET

TOOL REQUIREMENTS

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