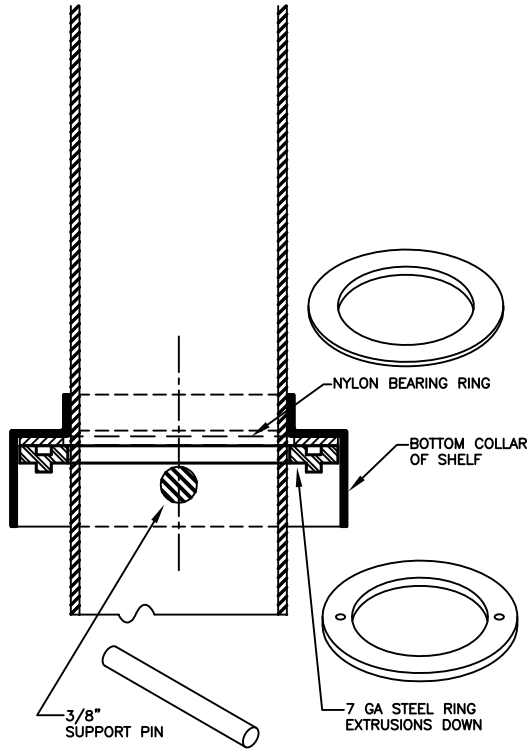
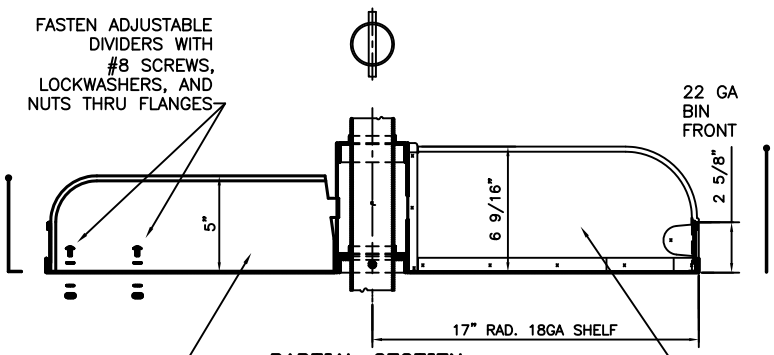
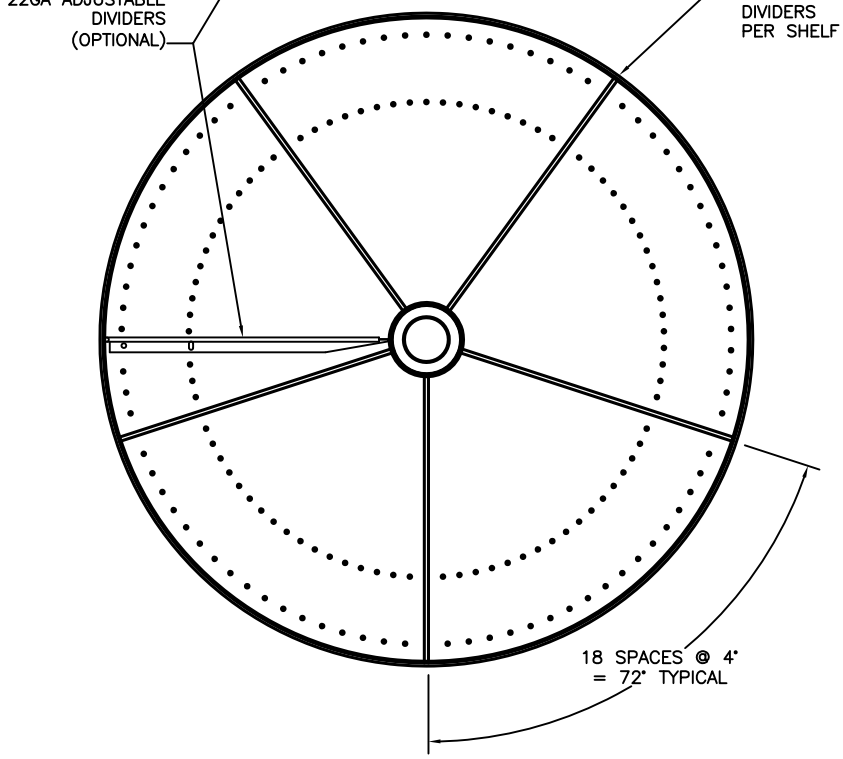


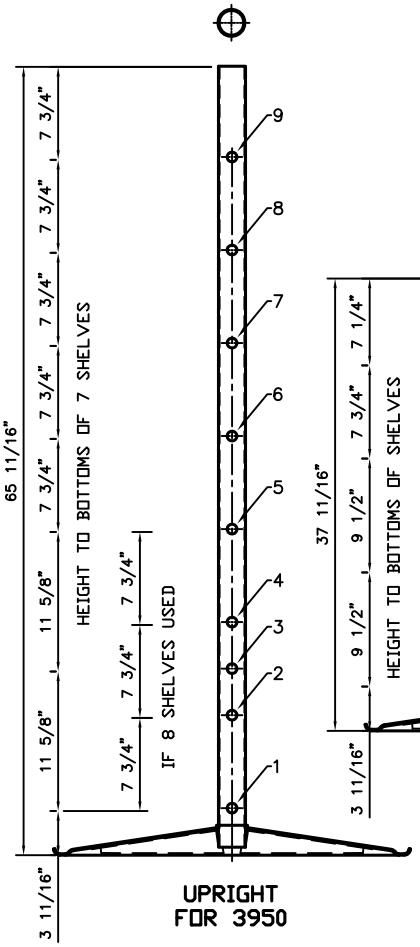
PARTIAL SECTION THRU BEARING



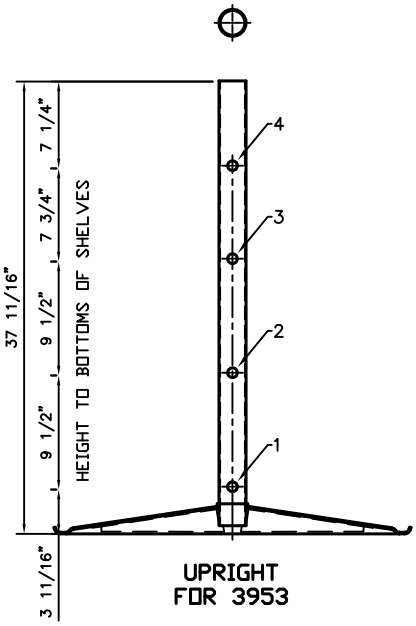
PARTIAL SECTION THRU SHELF



PLAN VIEW OF SHELF



UPRIGHT FOR 3950



UPRIGHT FOR 3953

ASSEMBLY OPERATIONS

1. INSERT PINS IN LOWER HOLE #1 IN UPRIGHT.
2. PLACE A STEEL WASHER ON UPRIGHT WITH EXTRUSIONS DOWN. PLACE A NYLON RING BEARING ON THE UPRIGHT.
3. PLACE REVOLVING SHELF ON THE UPRIGHT.
4. REPEAT PROCEDURE FOR REMAINING HOLES COMPLETING THE LOWER SHELVES FIRST.

NOTE: SKIP HOLES 2 AND 4 FOR 7 SHELF UNITS. AN EXTRA SHELF (OPTIONAL) MAY BE INSTALLED ON THE 3950 BY UTILIZING HOLES 2 AND 4 INSTEAD OF HOLE 3.

TO INSTALL REMOVEABLE DIVIDERS
1. INSERT THE TANG ON THE BACK OF THE DIVIDER INTO A SLOT IN THE HUB OF THE SHELF.
2. BOLT THE BOTTOM FLANGE OF THE DIVIDER TO THE SHELF WITH (2) #8 MACHINE SCREWS AND NUTS PLACING A LOCKWASHER UNDER THE HEAD OF THE SCREW AND ALSO UNDER EACH NUT.

REVISED	DATE
E-040120-1	2-24-10

FACTORY NOTE
ALL DIMENSIONS SHOWN ARE TO BE HELD TO ±1/32" ON FORMATIONS ±1/64" ON HOLE CTRS. UNLESS OTHERWISE SPECIFIED.
ALL SHARP BURR OR SHEARED EDGES TO BE REMOVED WHERE NOTED.

ASSEMBLY INSTRUCTION FOR 3950 AND 3953 REVOLVING BINS

THIS DWG IN BOOK: ASSY

LYON WORKSPACE PRODUCTS, INC.
P.O. BOX 671 AURORA,IL 60507

DATE	DRAWN BY	CHECKED BY
2-24-10	ES	

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