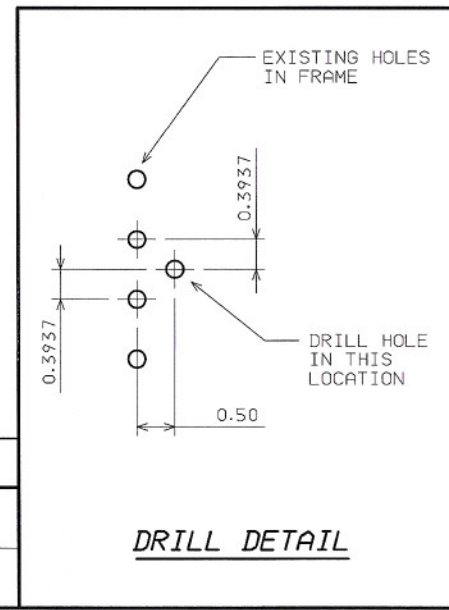
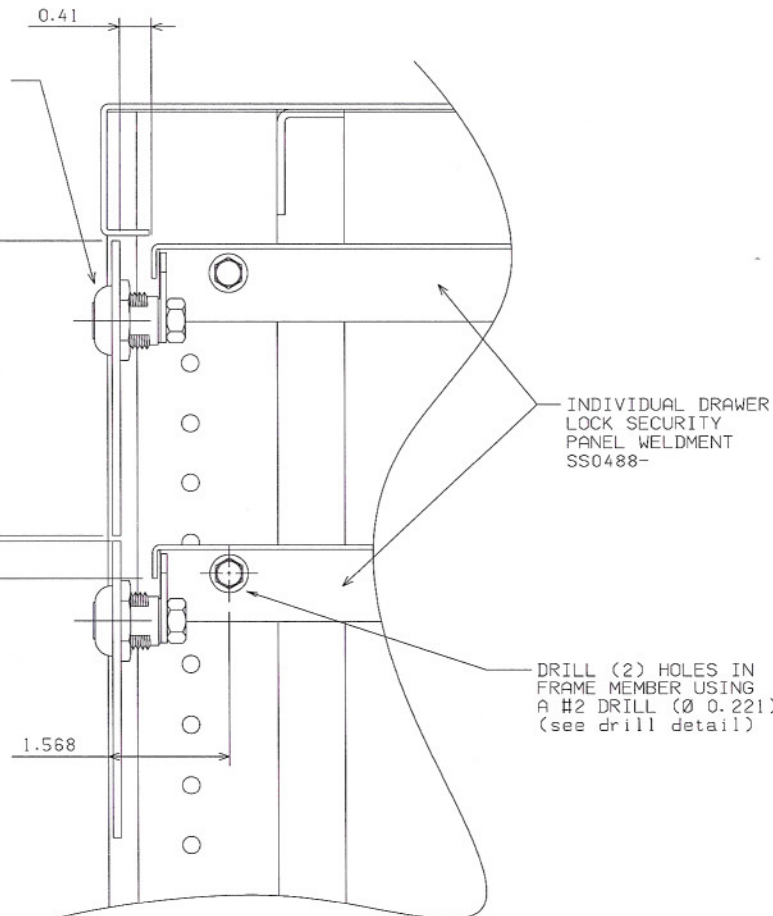


CABINET WIDTH	DRAWING NUMBER	SEC PANEL WELDMENT	(A)	(B) IDL1	(C) IDL2
22W	SS0489-11	SS0488-11	33.3	173.9	87.0
30W	SS0489-12	SS0488-12	32.3		
45W	SS0489-13	SS0488-13	31.3		
60W	SS0489-14	SS0488-14	30.3		
36W	SS0489-15	SS0488-15	31.3		

INDIVIDUAL DRAWER LOCK
 (1) for IDL1
 (2) for IDL2
 9SP0129 / 102251
 7/8 STRAIGHT CAM
 9SP0130 / 102252
 5/16-24 HEX HEAD
 KEPS NUT
 102338

3.859 (SS)
 smallest drawer
 height that
 can be used
 for individual
 drawer lock

useable drawer height
 reduced by 0.50



STEP	METHOD	PCS/HR	TOOLING
1	DRILL & ATTACH SECURITY PAN WELDMENT TO CABINET	"A"	MDC069
2	ASSEMBLE LOCK(S) TO DRAWER FRONT	"B" or "C"	

△	ADDED 36 WIDE	0475	08-21-02	RE
△	REVISED LOCK	0412	02-08-01	RE
△	REL FOR PRODUCTION	0376	10-18-99	RE
SYM	REVISION	ECN	DATE	BY

NOTES:

- ALL DIMENSIONS ARE INCHES
- TOLERANCES (UNLESS OTHERWISE NOTED)
 DECIMAL: .XX = ±.03
 .XXX = ±.015
 ANGULAR: = ±1°
- REMOVE ALL SHARP EDGES AND BURRS

MATERIAL
 SEE DRAWING / CHART

RAW P/N	WEIGHT(LB)	FINISH:
---	---	---

DATE	DRAWN BY	CHECKED BY
06-05-99	RE	DV

SYCAMORE SYSTEMS
 449 N CALIFORNIA ST
 SYCAMORE, IL 60178
 (815) 895-8322 FAX: 895-6168

DESCRIPTION
IND DRW LOCK & SECURITY PANEL ASSY

MDC	DWG NUMBER	REV
	SS0489	3

NOTE: THIS IS A CONFIDENTIAL DISCLOSURE LOANED BY SYCAMORE SYSTEMS FOR REFERENCE PURPOSES ONLY