

### CABINET HANDLE INSTALLATION

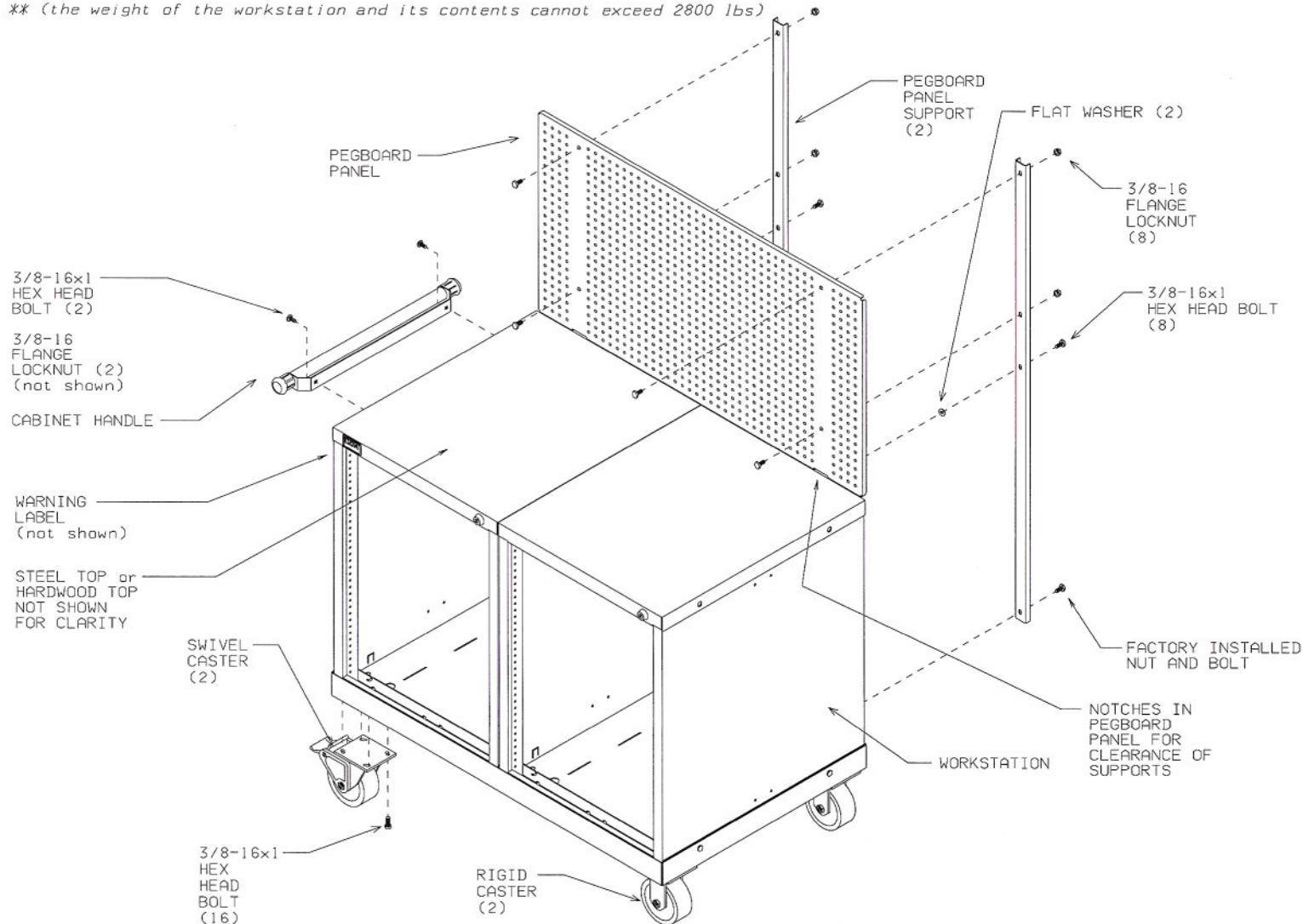
Remove sufficient top drawers and carrier assemblies. Mark specific locations of drawers and carriers for reinstallation. Handle can be mounted on either side of the workstation. However, it is recommended to mount it on the opposite side of the cabinet lock. Attach the cabinet handle as shown using (2) 3/8-16x1 hex head bolts and (2) 3/8-16 flange nuts. Attach the supplied warning label under the cabinet handle at the front of the cabinet.

### CASTER INSTALLATION

Place the workstation on its back and attach (4) casters as shown with (16) 3/8-16x1 hex head bolts. Be sure to mount the swivel casters on the same side as the cabinet handle.

\*\* (Maximum capacity for 6" casters is 700 lbs each.

\*\* (the weight of the workstation and its contents cannot exceed 2800 lbs)



### PEGBOARD INSTALLATION

Remove the remaining drawers, carrier assemblies and false bottom. Mark for reinstallation. (False bottom is located on side of workstation with swing door) Remove the (2) 3/8-16x1 hex head bolts and 3/8-16 flange nuts at the bottom back of the workstation which were installed at the factory. See owners manual "Cabinet Ganging" section for bending closure tabs. Bend in the two tabs directly above the bottom nut and bolt location that were just removed. Attach the two (2) pegboard panel supports as shown with (4) 3/8-16x1 hex head bolts and (4) 3/8-16 flange nuts. Use (2) 3/8 flat washers as shown between the top half of the workstation and supports to allow for proper spacing. Reinstall all drawers, carriers and false bottom. Attach the pegboard panel to the pegboard panel supports as shown using (4) 3/8-16x1 Hex head bolts and (4) 3/8-16 flange nuts.

SYM	REVISION	ECN	DATE	BY
	REVISED	0460	01-08-02	RE
	REVISED WORKSTATION STEEL TOP	0396	01-10-00	RE
	REL FOR PRODUCTION	0376	10-18-99	RE
SYM	REVISION	ECN	DATE	BY

NOTES:

- 1) ALL DIMENSIONS ARE INCHES
- 2) TOLERANCES (UNLESS OTHERWISE NOTED)  
DECIMAL: .XX = ±.03  
.XXX = ±.015  
ANGULAR: = ±1°
- 3) REMOVE ALL SHARP EDGES AND BURRS

MATERIAL  
SEE DRAWING

RAW P/N	WEIGHT (LB)	FINISH:
102183	---	---

DATE	DRAWN BY	CHECKED BY
07-17-99	RE	DV

**LYON** LYON METAL PRODUCTS  
PO BOX 671 AURORA, IL 60507  
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MDC	DESCRIPTION
	INSTALLATION WORKSTATION

SHEET	DWG NUMBER	REV
	SS0515-AA	3

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