



### ASSEMBLY INSTRUCTIONS

- 1) INSERT SHOULDER SCREW THROUGH HOLE OF PIVOT PLATE. ASSEMBLE SLEEVE OVER THE SHOULDER SCREW AND THE TORSION SPRING OVER THE SLEEVE. BE SURE TO PLACE THE TORSION SPRING HOOK OVER THE SIDE OF THE PIVOT PLATE. TAKE THIS ASSEMBLY AND ATTACH IT TO THE MOUNTING PLATE USING THE HEX HEAD NUT.
- 2) INSERT THE SPRING PIN INTO THE ACTUATOR BAR MAKING SURE IT IS CENTERED. PLACE THE COMPRESSION SPRING OVER THE END OF THE ACTUATOR BAR AND THEN INSERT THIS ASSEMBLY INTO THE MOUNTING PLATE ASSEMBLY.
- 3) PLACE THE OPPOSITE END OF THE ACTUATOR BAR INTO THE SLOT IN THE DRAWER FRONT AND LOCATE THE MOUNTING PLATE TO THE ZEE BAR. ATTACH THE MOUNTING PLATE TO THE ZEE BAR WITH RIVET.
- 4) TO COMPLETE THE ASSEMBLY, SLIDE THE VINYL END CAP OVER THE END OF THE ACTUATOR BAR.

STEP	METHOD	PCS/HR	TOOLING
1	ASSEMBLE ALL U/L/O PARTS AND ATTACH TO DRAWER	20.8	

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NOTICE: THIS IS A CONFIDENTIAL DISCUSSION. LOANED BY LYON WORKSPACE FOR REFERENCE PURPOSES ONLY.			
DATE	DRAWN BY	CHECKED BY	
07-19-12	JR	DWV	
DESCRIPTION <b>INSTALLATION</b> <b>ASSEMBLY L110</b> <b>MDC</b>			
SHEET	DRAWING NUMBER	REV	
1	SS1212	1	