

SHOULDER SCREW
OSP00083
102140

PIVOT PLATE
SS0478-11

TORSION SPRING
OSP00079 / 102102

MOUNTING PLATE
SS1211

HEX HEAD NUT
OP10097
100455

SLEEVE
9SP0112
102137

COMPRESSION SPRING
OSP00080 / 102136

SPRING PIN
OSP00082
102139

STEEL RIVET
OP10320
100314


ACTUATOR BAR
SS0479-11

VINYL END CAP
OSP00084
102141

ASSEMBLY INSTRUCTIONS

- 1) INSERT SHOULDER SCREW THROUGH HOLE OF PIVOT PLATE. ASSEMBLE SLEEVE OVER THE SHOULDER SCREW AND THE THE TORSION SPRING OVER THE SLEEVE. BE SURE TO PLACE THE TORSION SPRING HOOK OVER THE SIDE OF THE PIVOT PLATE. TAKE THIS ASSEMBLY AND ATTACH IT TO THE MOUNTING PLATE USING THE HEX HEAD NUT.
- 2) INSERT THE SPRING PIN INTO THE ACTUATOR BAR MAKING SURE IT IS CENTERED. PLACE THE COMPRESSION SPRING OVER THE END OF THE ACTUATOR BAR AND THEN INSERT THIS ASSEMBLY INTO THE MOUNTING PLATE ASSEMBLY.
- 3) PLACE THE OPPOSITE END OF THE ACTUATOR BAR INTO THE SLOT IN THE DRAWER FRONT AND LOCATE THE MOUNTING PLATE TO THE ZEE BAR. ATTACH THE MOUNTING PLATE TO THE ZEE BAR WITH RIVET.
- 4) TO COMPLETE THE ASSEMBLY, SLIDE THE VINYL END CAP OVER THE END OF THE ACTUATOR BAR.

STEP	METHOD	PCS/HR	TOOLING
1	ASSEMBLE ALL LI/LO PARTS AND ATTACH TO DRAWER	20.8	

SYM	REL FOR PROD	0526	11-18-06	RE
	REVISION	ECN	DATE	BY
NOTES:				
1) ALL DIMENSIONS ARE INCHES				
2) TOLERANCES (UNLESS OTHERWISE NOTED)				
DECIMAL: .XX = ±.03				
.XXX = ±.015				
ANGULAR: = ±1°				
3) REMOVE ALL SHARP EDGES AND BURRS				
MATERIAL		FINISH		
SEE DRAWING		NONE		
RAW PART #	RAW SIZE	RAW WT (LBS)		
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WIP PART #	WIP QTY (PCS)	WIP WT (LBS)		
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DATE	DRAWN BY	CHECKED BY		
11-16-06	RE	DV		
 SYCAMORE SYSTEMS 449 N CALIFORNIA ST SYCAMORE, IL 60178 (815) 895-8322 FAX: 895-6188				
DESCRIPTION				
MDCII	ASSEMBLY LILO			
SHEET	DWG NUMBER		REV	
	SS1212		1	

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