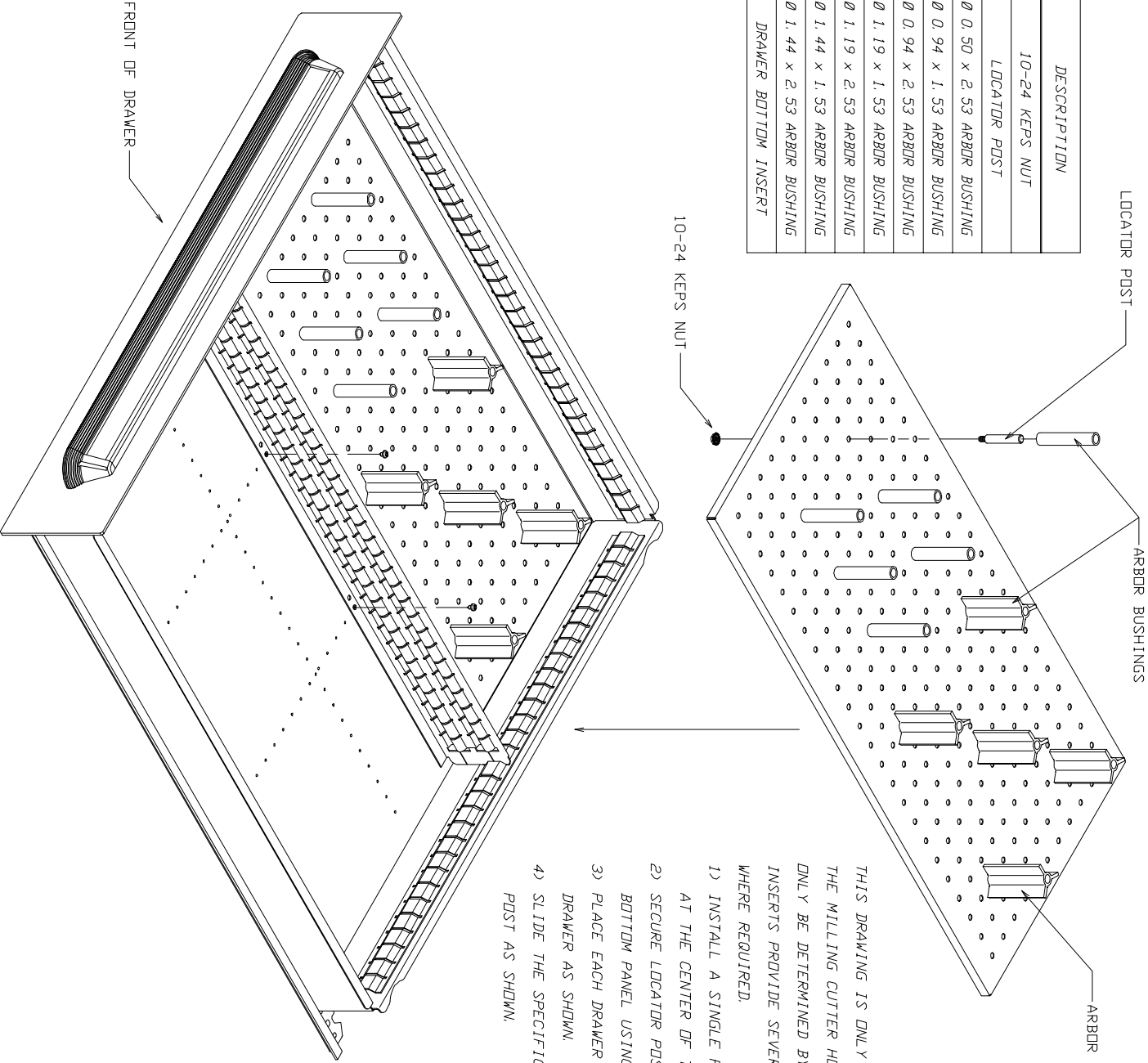


PART NUMBER	DESCRIPTION
100313	10-24 KEPS NUT
240212	LOCATOR POST
240205	Ø 0.50 x 2.53 ARBOR BUSHING
240217	Ø 0.94 x 1.53 ARBOR BUSHING
240206	Ø 0.94 x 2.53 ARBOR BUSHING
240218	Ø 1.19 x 1.53 ARBOR BUSHING
240207	Ø 1.19 x 2.53 ARBOR BUSHING
240219	Ø 1.44 x 1.53 ARBOR BUSHING
240208	Ø 1.44 x 2.53 ARBOR BUSHING
240220	DRAWER BOTTOM INSERT



THIS DRAWING IS ONLY AN ILLUSTRATION OF HOW TO INSTALL THE MILLING CUTTER HOLDERS. SPECIFIC LOCATIONS CAN ONLY BE DETERMINED BY THE END USER. THE DRAWER BOTTOM INSERTS PROVIDE SEVERAL HOLES FOR LOCATING YOUR TOOLING WHERE REQUIRED.

- 1) INSTALL A SINGLE PARTITION RUNNING FRONT TO BACK AT THE CENTER OF THE DRAWER AS SHOWN.
- 2) SECURE LOCATOR POSTS WHERE REQUIRED TO THE DRAWER BOTTOM PANEL USING 10-24 KEPS NUT AS SHOWN.
- 3) PLACE EACH DRAWER BOTTOM INSERT ASSEMBLY INTO DRAWER AS SHOWN.
- 4) SLIDE THE SPECIFIC ARBOR BUSHING OVER THE LOCATOR POST AS SHOWN.

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NOTICE: THIS IS A CONFIDENTIAL DISCLOSED LOANED BY LYON WORKSPACE FOR REFERENCE PURPOSES ONLY

DATE	DRAWN BY	CHECKED BY
01-28-12	JR	DWV

DESCRIPTION
 INSTALLATION
 MILLING CUTTER
 MDC

SHEET	DRAWING NUMBER	REV
-	SS1325	1