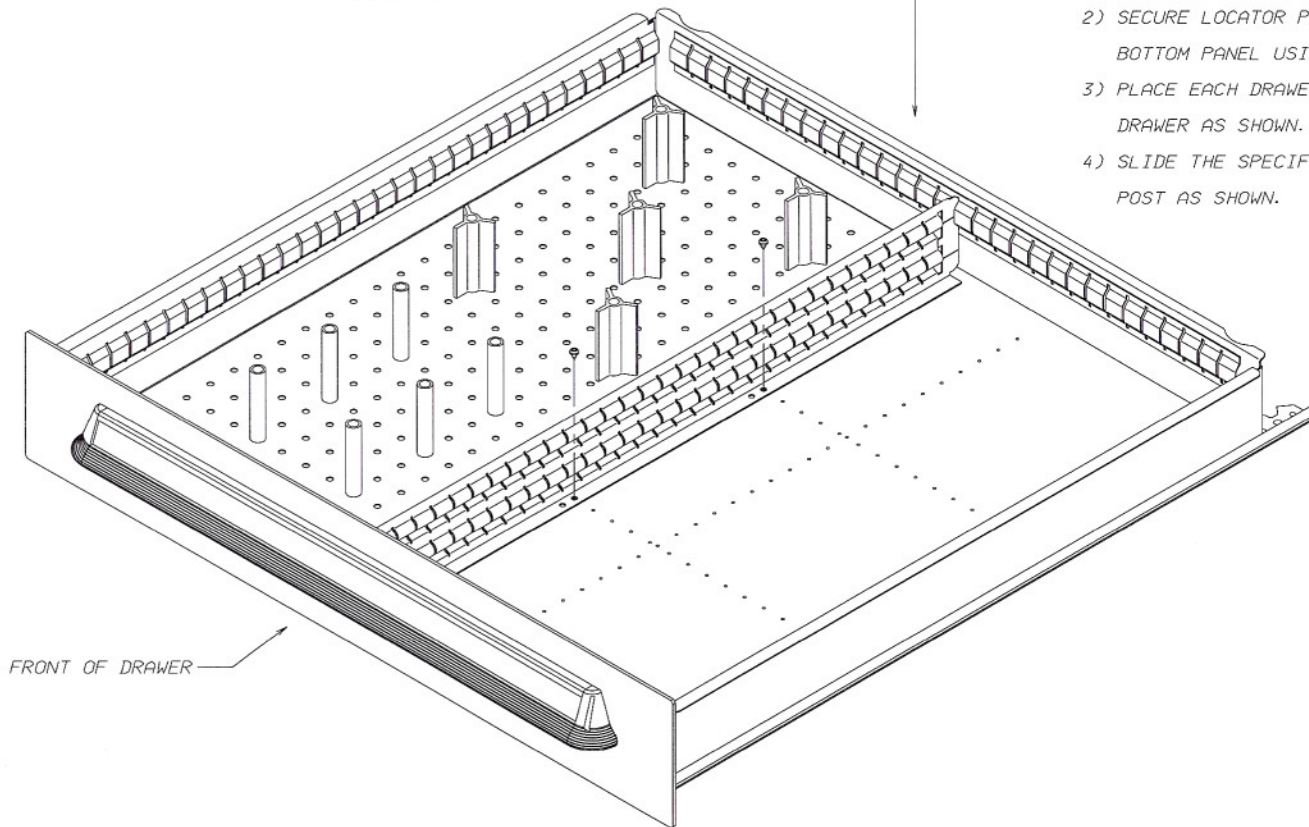
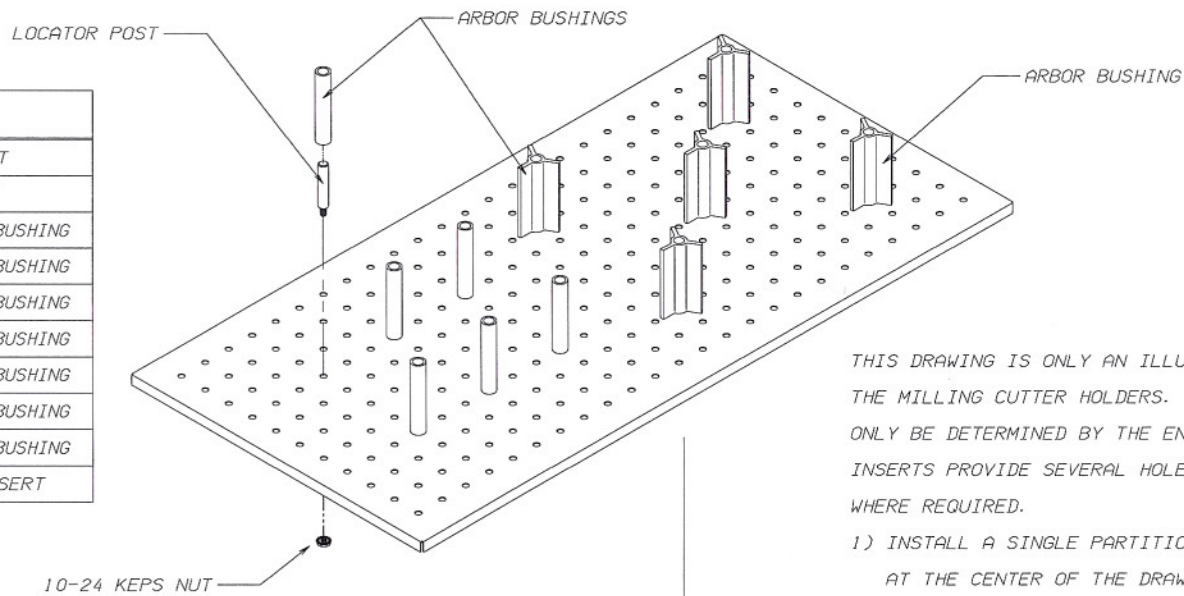


PART NUMBER	DESCRIPTION
100313	10-24 KEPS NUT
240212	LOCATOR POST
240205	Ø 0.50 x 2.53 ARBOR BUSHING
240217	Ø 0.94 x 1.53 ARBOR BUSHING
240206	Ø 0.94 x 2.53 ARBOR BUSHING
240218	Ø 1.19 x 1.53 ARBOR BUSHING
240207	Ø 1.19 x 2.53 ARBOR BUSHING
240219	Ø 1.44 x 1.53 ARBOR BUSHING
240208	Ø 1.44 x 2.53 ARBOR BUSHING
240220	DRAWER BOTTOM INSERT



THIS DRAWING IS ONLY AN ILLUSTRATION OF HOW TO INSTALL THE MILLING CUTTER HOLDERS. SPECIFIC LOCATIONS CAN ONLY BE DETERMINED BY THE END USER. THE DRAWER BOTTOM INSERTS PROVIDE SEVERAL HOLES FOR LOCATING YOUR TOOLING WHERE REQUIRED.

- 1) INSTALL A SINGLE PARTITION RUNNING FRONT TO BACK AT THE CENTER OF THE DRAWER AS SHOWN.
- 2) SECURE LOCATOR POSTS WHERE REQUIRED TO THE DRAWER BOTTOM PANEL USING 10-24 KEPS NUT AS SHOWN.
- 3) PLACE EACH DRAWER BOTTOM INSERT ASSEMBLY INTO DRAWER AS SHOWN.
- 4) SLIDE THE SPECIFIC ARBOR BUSHING OVER THE LOCATOR POST AS SHOWN.

SYM	REL FOR PRODUCTION	08-18-07	RE
	REVISION	ECN	DATE BY
NOTICE: THIS IS A CONFIDENTIAL DISCLOSURE LORNB BY SST FOR REFERENCE PURPOSES ONLY	NOTES:		
	1) ALL DIMENSIONS ARE INCHES		
	MATERIAL ---		
	RAW P/N ---	WEIGHT(LB) ---	FINISH: ---
DATE 08-18-07	DRAWN BY RE	CHECKED BY DV	
LYON METAL PRODUCTS PO BOX 671 AURORA, IL 60507 (800) 323-0082 FAX: (800) 367-6681			
MDCII	DESCRIPTION MILLING CUTTER INSTALL		
SHEET	DWG NUMBER	REV	
	SS1325	1	