



RIGHT SIDE OF CABINET
 (LEFT SIDE IS A MIRROR IMAGE)

SCREW DOOR ASSEMBLIES TO CABINET HOUSING USING EIGHT (8) 1/4-20x1/2 TORX PAN HEAD SELF-TAPPING SCREWS. 9SP0230/103383.
 * (WHEN ASSEMBLING 49 OR 68 SEGMENT DOORS, ATTACH WITH TWELVE (12) SCREWS.)
 ASSEMBLE TOP DOOR STOP ANGLE TO CABINET HOUSING AS SHOWN USING TWO (2) 12-24x1/4 PHILLIPS PAN HEAD SELF-TAPPING SCREWS.
 DSP00059/101689.
 ASSEMBLE DOOR STOPS AT LOCATIONS SHOWN USING FOUR (4) 1/4-20x1/2 TORX PAN HEAD SELF-TAPPING SCREWS. 9SP0230/103383.
 45 WIDE CABINETS WILL UTILIZE THE FAR LEFT HOLES AND 60 WIDE THE FAR RIGHT. INSERT MAGNETS INTO SLOTS OF DOOR STOPS.
 ADJUST DOOR FOR FIT, TIGHTEN SCREWS.

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NOTICE: THIS IS A CONFIDENTIAL DISCLOSEURE LOANED BY
 LYON WORKSPACE FOR REFERENCE PURPOSES ONLY
 DATE 01-28-12 DRAWN BY JR CHECKED BY DWV
 DESCRIPTION INSTALLATION SWING DOOR 45/60W MDC

SHEET	DRAWING NUMBER	REV
-	SS1426	1