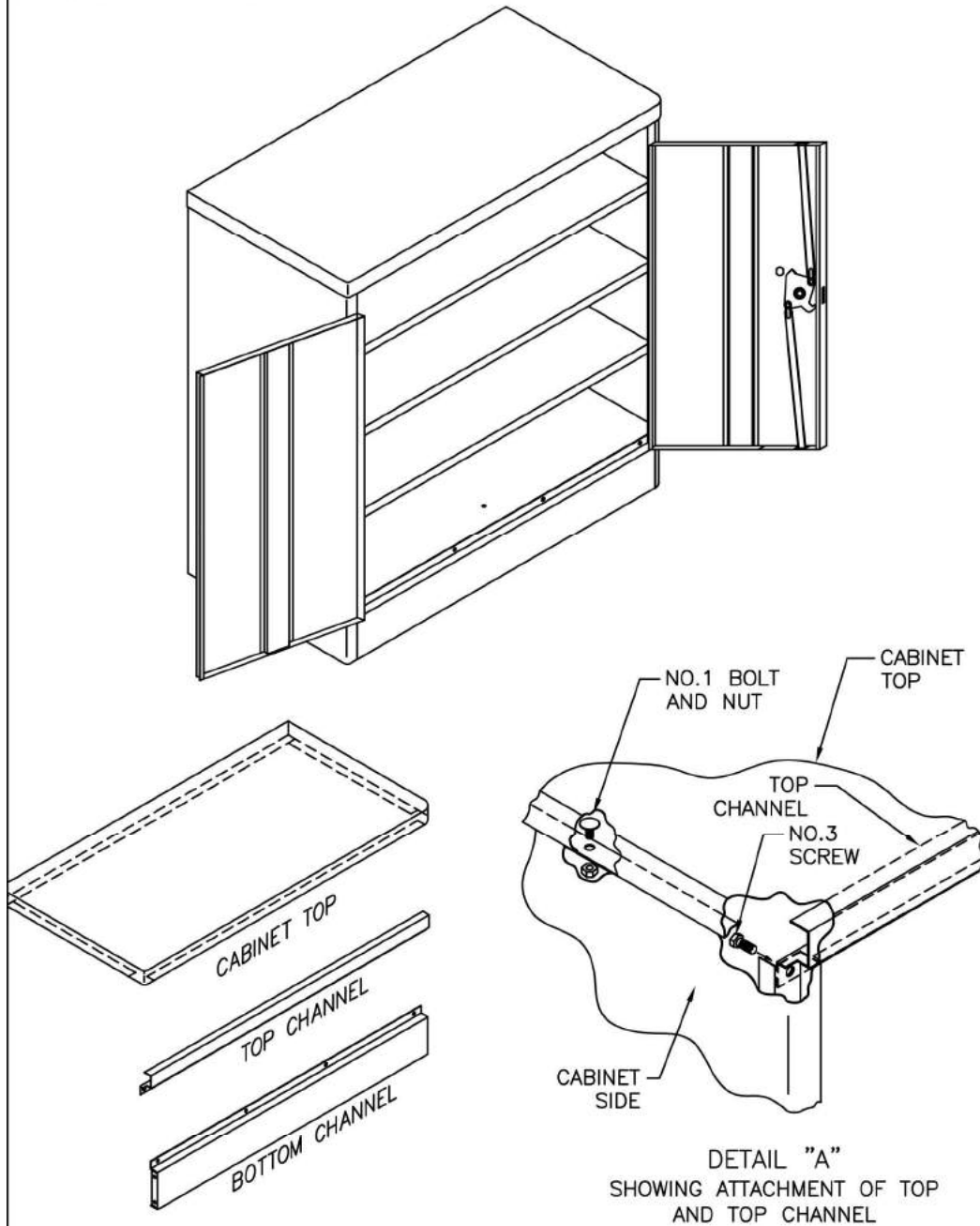


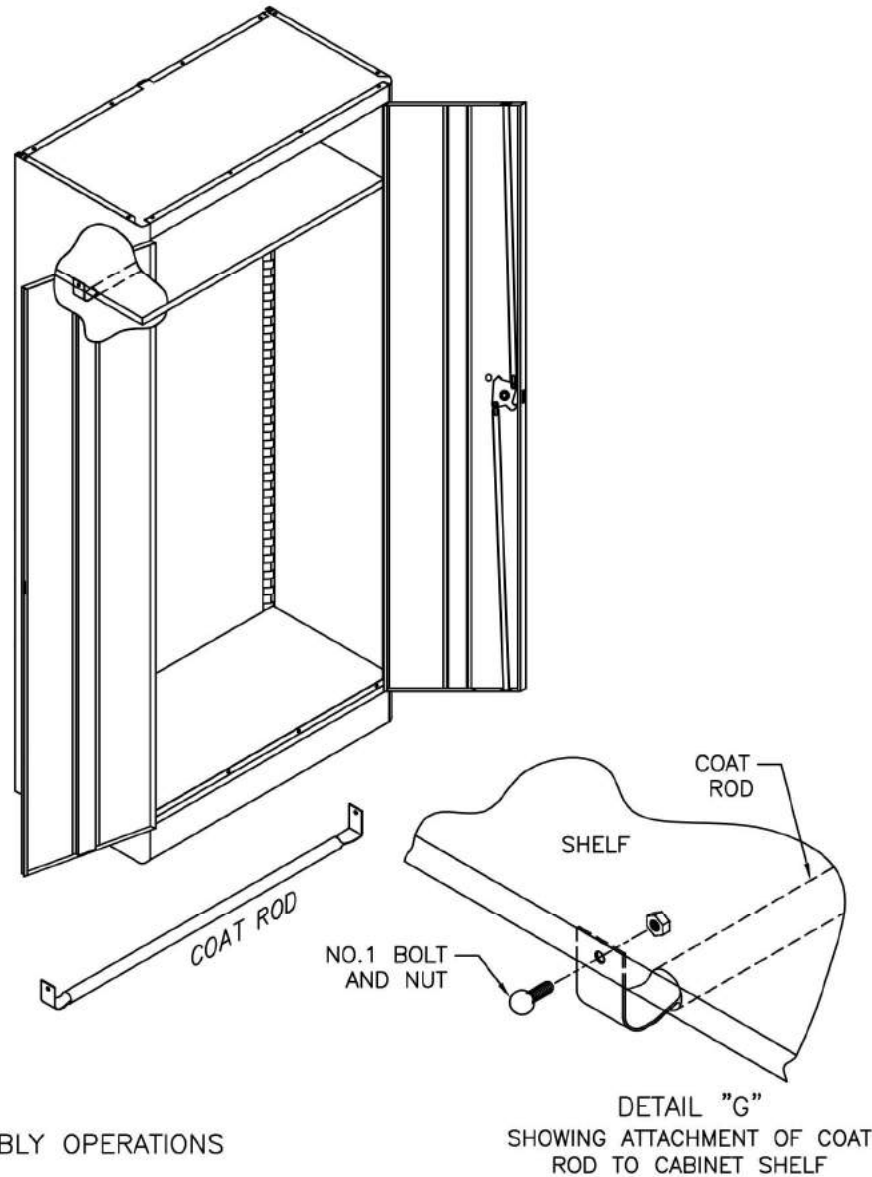
COUNTER HIGH STORAGE CABINETS



ASSEMBLY OPERATIONS

- 1.) LAY TWO HALF-BACKS ON SAW HORSES AND BOLT THEM TOGETHER WITH (4) NO.1 BOLTS AND NUTS. (SEE PLAN SECTION)
- 2.) BOLT A CABINET SIDE TO EACH EDGE OF THE BACK ASSEMBLY, AND TO THE CABINET TOP. USE (4) NO.1 BOLTS AND NUTS FOR EACH SIDE.
- 3.) ATTACH THE BOTTOM CHANNEL BETWEEN THE FRONT EDGES OF THE SIDES USING (2) NO.3 THREAD CUTTING SCREWS AND LOCKWASHERS UNDER THE HEADS OF EACH SCREW. BE SURE THAT THE BOTTOM CHANNEL IS FLUSH WITH THE SIDES. (SEE DETAIL "B").
- 4.) INSERT THE CABINET BOTTOM INTO THE SUPPORT CLIPS WELDED TO THE BOTTOM OF EACH SIDE. BOLT THE CABINET BOTTOM TO THE BACK AND BOTTOM CHANNEL USING (8) NO.1 BOLTS AND NUTS.
- 5.) ATTACH THE TOP CHANNEL BETWEEN THE SIDES USING (1) NO.3 THREAD CUTTING SCREW AND LOCKWASHER UNDER THE HEAD OF EACH SCREW. BE SURE THAT THE TOP CHANNEL IS FLUSH WITH THE SIDES. (SEE DETAIL "F").
- 6.) INSERT THE PLASTIC SNAP-IN GROMMET INTO THE RECTANGULAR HOLES IN THE TOP AND BOTTOM FLANGES OF THE RIGHT DOOR (SEE DETAIL "D").
- 7.) BOLT THE DOORS TO THE HINGES ON EACH CABINET SIDE. USE (2) NO.2 CARRIAGE BOLTS. PLACE A LOCKWASHER UNDER EACH NUT. (SEE DETAIL "A")
- 8.) INSTALL THE LOCKING MECHANISM INTO THE CABINET. ATTACH (4) FELT PADS TO THE LOCKBAR. THE FELT PADS ARE TO BE CENTERED VERTICALLY ON EACH LOCK ROD. THE FELT PADS ARE ADHESIVE BACKED FOR INSTALLATION. (SEE DETAIL "C")
- 9.) COMPLETE THE LOCKING MECHANISM INSTALLATION BY ATTACHING THE CABINET HANDLE TO THE LOCKBAR ASSEMBLY (SEE DETAIL "C")
- 10.) SET THE CABINET UPRIGHT. INSTALL THE SHELVES BY INSERTING THE REAR CORNERS OF THE SHELF INTO THE SHELF ADJUSTMENT SLOTS. SUPPORT THE FRONT CORNERS OF THE SHELF ON THE SHELF BRACKETS INSERTED IN THE ADJUSTMENT SLOTS ON THE CABINET SIDES.
- 11.) SET THE CABINET IN ITS PERMANENT LOCATION AND LEVEL IT BY PLACING SHIMS UNDER THE CORNERS WHERE REQUIRED. DOORS SHOULD OPERATE FREELY.

WARDROBE CABINETS



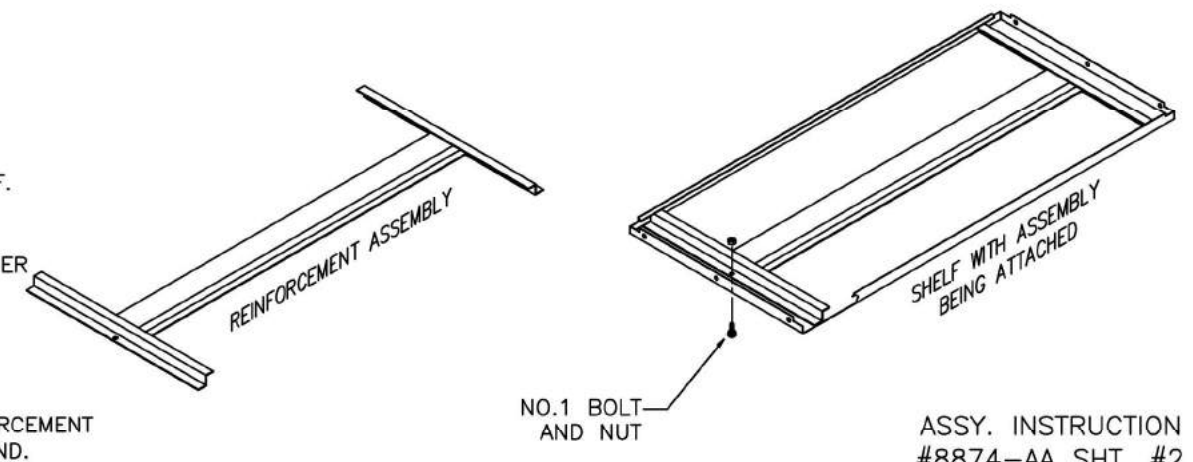
ASSEMBLY OPERATIONS

- 1.) ASSEMBLE THE CABINET ACCORDING TO THE DIRECTIONS ON THE REVERSE SIDE OF THIS SHEET.
- 2.) ATTACH THE COAT ROD TO THE SHELF AS SHOWN IN DETAIL "G". USE (1) NO.1 BOLT AND NUT ON EACH END.
- 3.) INSTALL THE SHELF INTO THE CABINET AS EXPLAINED ON THE REVERSE SIDE OF THIS SHEET.

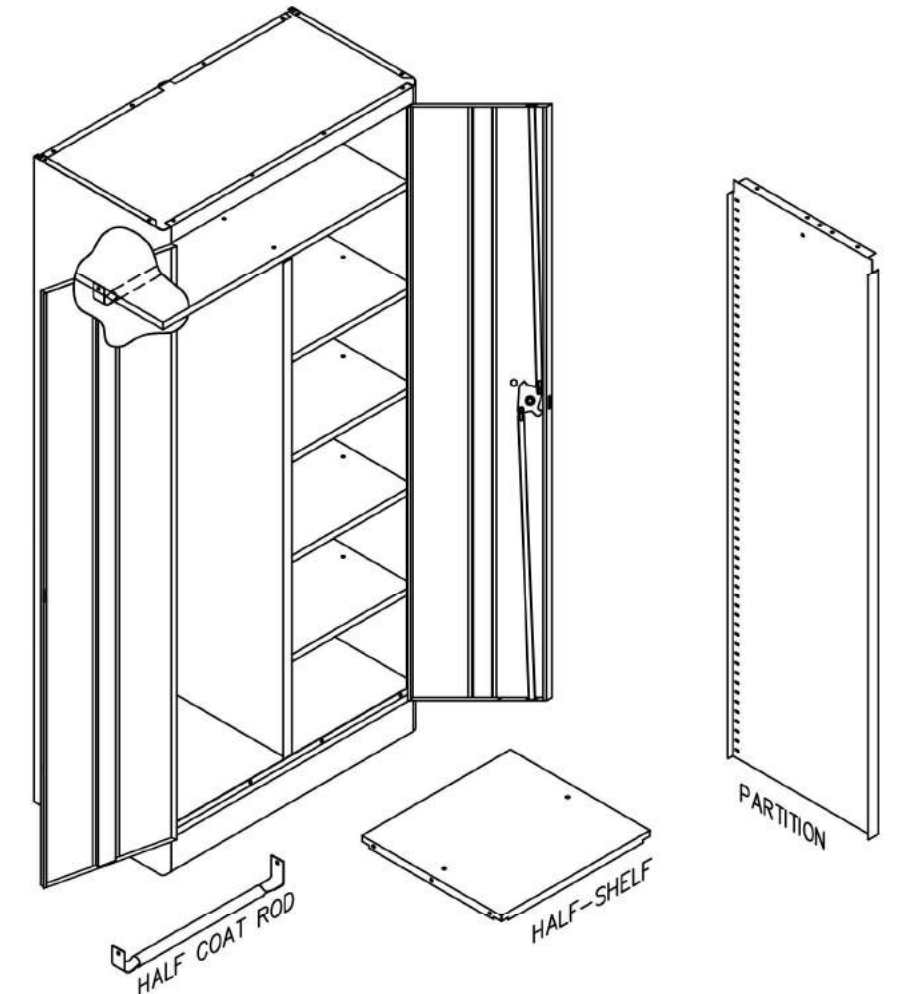
SHELF REINFORCEMENT

ASSEMBLY OPERATIONS

- 1.) A SHELF REINFORCEMENT MAY BE ADDED TO ANY 36" WIDE SHELF.
- 2.) LAY THE SHELF ON A TABLE WITH THE FLANGES UP. INSERT ONE END OF THE REINFORCEMENT ASSEMBLY INTO THE NOTCHED CORNER OF THE SHELF.
- 3.) SLIDE THE ASSEMBLY UNDER THE FLANGES OF THE SHELF UNTIL THE OTHER END WILL DROP INTO THE NOTCHED CORNERS.
- 4.) ALIGN THE HOLES IN THE SHELF WITH THE HOLES IN THE REINFORCEMENT AND BOLT TOGETHER USING (1) NO.1 BOLT AND NUT ON EACH END.

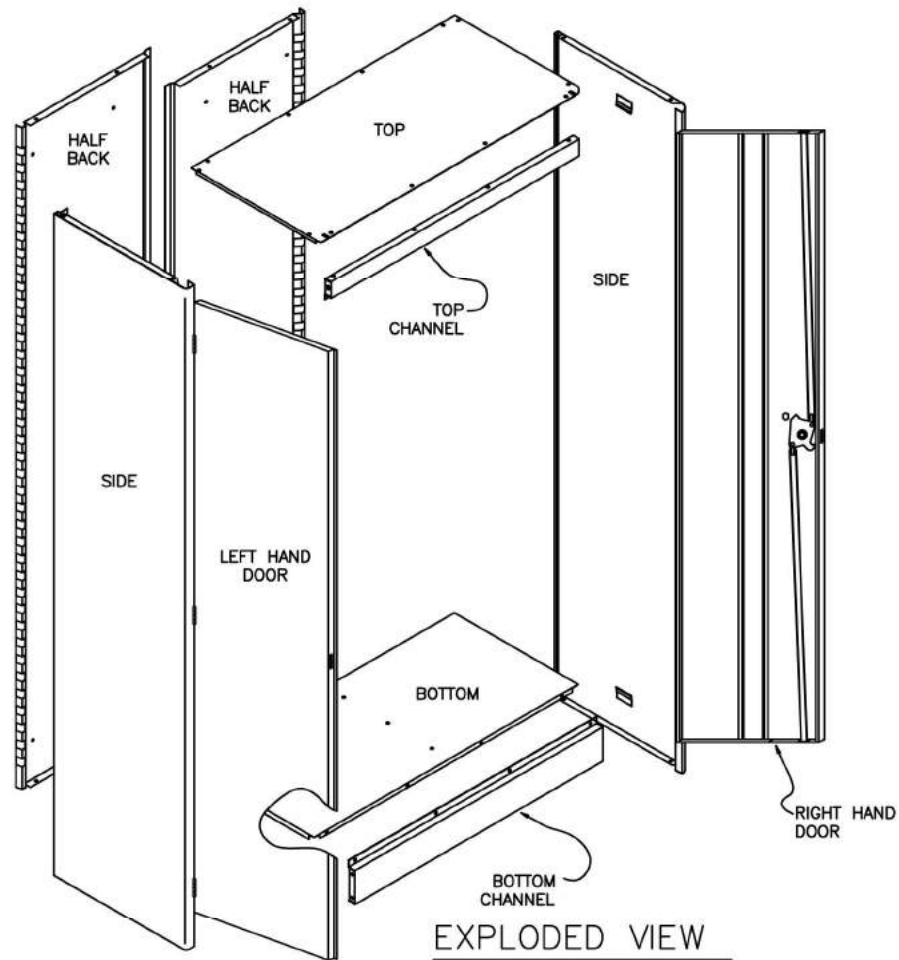


COMBINATION CABINETS



ASSEMBLY OPERATIONS

- 1.) ASSEMBLE THE CABINET ACCORDING TO THE DIRECTIONS ON THE REVERSE SIDE OF THIS SHEET.
- 2.) BOLT THE PARTITION TO THE SHELF AND TO THE BOTTOM. MAKE SURE TO USE THE HOLES TO THE RIGHT OF CENTER ON THE SHELF WHEN BOLTING THE PARTITION. THE TOP AND BOTTOM FLANGES ON THE PARTITION SHOULD BE TO THE RIGHT. USE (6) NO.1 BOLTS & NUTS.
- 3.) ATTACH THE COAT ROD TO THE SHELF AS SHOWN IN DETAIL "G" THEN TO THE PARTITION. USE (1) NO.1 BOLT AND NUT ON EACH END.
- 4.) INSTALL THE HALF-SHELVES. THE RIGHT REAR CORNER IS SUPPORTED IN THE SHELF ADJUSTMENT SLOTS OF THE BACK. THE OTHER THREE CORNERS ARE SUPPORTED ON SHELF BRACKETS.

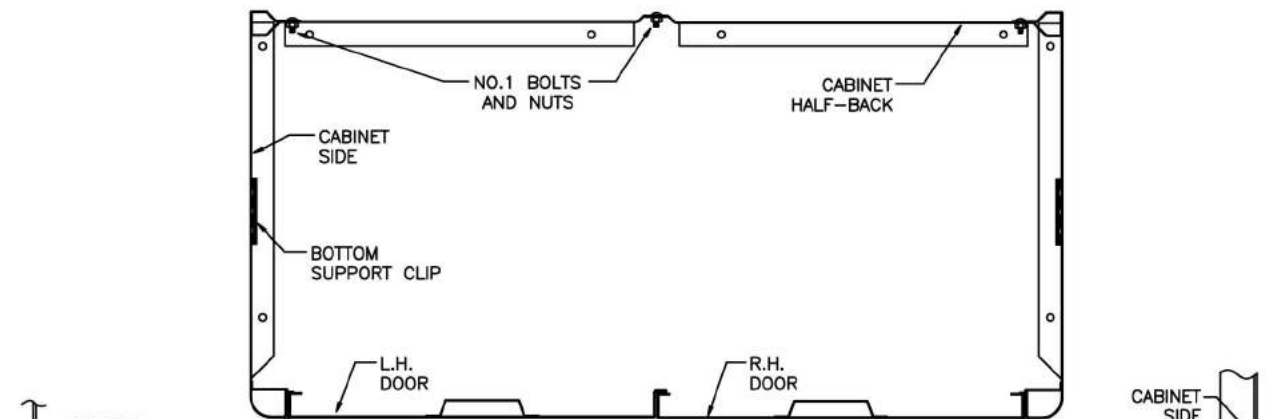
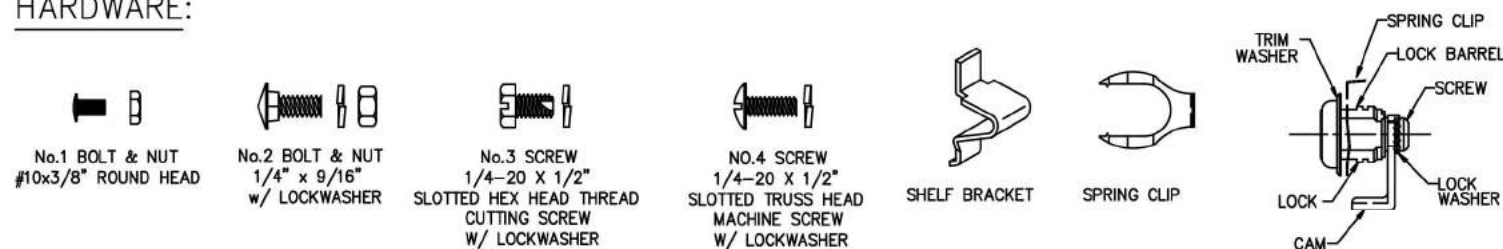


EXPLODED VIEW

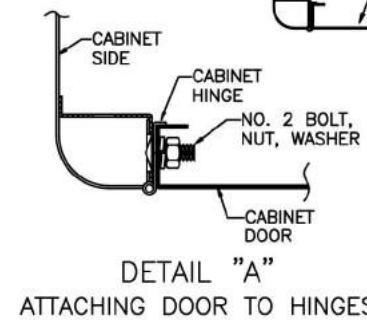
ASSEMBLY OPERATIONS

- 1.) LAY TWO HALF-BACKS ON SAW HORSES AND BOLT THEM TOGETHER WITH (8) NO.1 BOLTS AND NUTS (SEE PLAN SECTION)
  - 2.) SET THE CABINET TOP INSIDE THE FLANGES ON THE BACK. BOLT THE TOP TO THE BACK FLANGES USING (4) NO. 1 BOLTS AND NUTS.
  - 3.) BOLT A CABINET SIDE TO EACH EDGE OF THE BACK ASSEMBLY, AND TO THE CABINET TOP. USE (10) NO.1 BOLTS AND NUTS FOR EACH SIDE.
  - 4.) ATTACH THE TOP CHANNEL BETWEEN THE FRONT EDGES OF THE SIDES USING (2) NO.3 THREAD CUTTING SCREWS AND LOCKWASHERS UNDER THE HEADS OF EACH SCREW. BE SURE THAT THE TOP CHANNEL IS FLUSH WITH THE SIDES. (SEE DETAIL "B").
  - 5.) BOLT THE TOP TO THE INSIDE OF THE TOP CHANNEL USING (4) NO. 1 BOLTS.
  - 6.) SIMILARLY, ATTACH THE BOTTOM CHANNEL USING (4) NO.3 THREAD CUTTING SCREWS AND LOCKWASHERS UNDER THE HEADS OF EACH SCREW.
  - 7.) INSERT THE CABINET BOTTOM INTO THE SUPPORT CLIPS WELDED TO THE BOTTOM OF EACH SIDE. BOLT THE CABINET BOTTOM TO THE BACK AND THE BOTTOM CHANNEL USING (8) NO.1 BOLTS AND NUTS.
  - 8.) INSERT THE PLASTIC SNAP-IN GROMMET INTO THE RECTANGULAR HOLES IN THE TOP AND BOTTOM FLANGES OF THE RIGHT DOOR (SEE DETAIL "D").
  - 9.) BOLT THE DOORS TO THE HINGES ON EACH CABINET SIDE. USE (2) NO.2 CARRIAGE BOLTS. PLACE A LOCKWASHER UNDER EACH NUT. (SEE DETAIL "A")
  - 10.) INSTALL THE LOCKING MECHANISM INTO THE CABINET. ATTACH (4) FELT PADS TO THE LOCKBAR. THE FELT PADS ARE TO BE CENTERED VERTICALLY ON EACH LOCK ROD. THE FELT PADS ARE ADHESIVE BACKED FOR INSTALLATION. (SEE DETAIL "C")
  - 11.) COMPLETE THE LOCKING MECHANISM INSTALLATION BY ATTACHING THE CABINET HANDLE TO THE LOCKBAR ASSEMBLY (SEE DETAIL "C")
  - 12.) SET THE CABINET UPRIGHT. INSTALL THE SHELVES BY INSERTING THE REAR CORNERS OF THE SHELF INTO THE SHELF ADJUSTMENT SLOTS. SUPPORT THE FRONT CORNERS OF THE SHELF ON THE SHELF BRACKETS INSERTED IN THE ADJUSTMENT SLOTS ON THE CABINET SIDES
  - 13.) SET THE CABINET IN ITS PERMANENT LOCATION AND LEVEL IT BY PLACING SHIMS UNDER THE CORNERS WHERE REQUIRED. DOORS SHOULD OPERATE FREELY.
- NOTE:  
THESE INSTRUCTIONS ARE TO BE FOLLOWED IN PART FOR ALL CABINETS. REFER TO SPECIFIC INSTRUCTIONS ON THE REVERSE SIDE OF THIS SHEET.

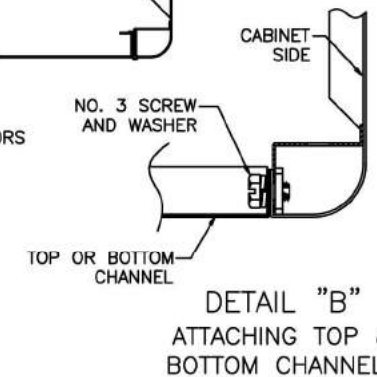
HARDWARE:



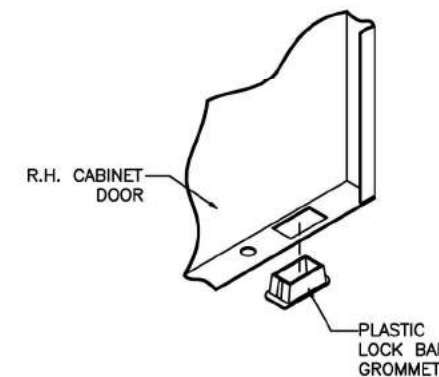
PLAN SECTION THRU ALL CABINETS  
SHOWS ASSEMBLY OF BACK, SIDES, BOTTOM AND DOORS



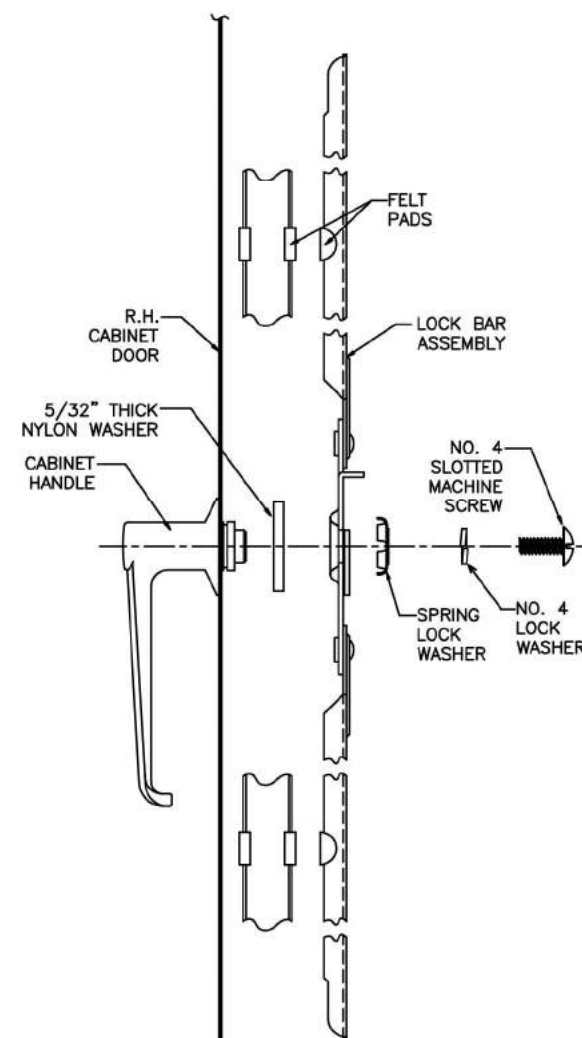
DETAIL "A"  
ATTACHING DOOR TO HINGES



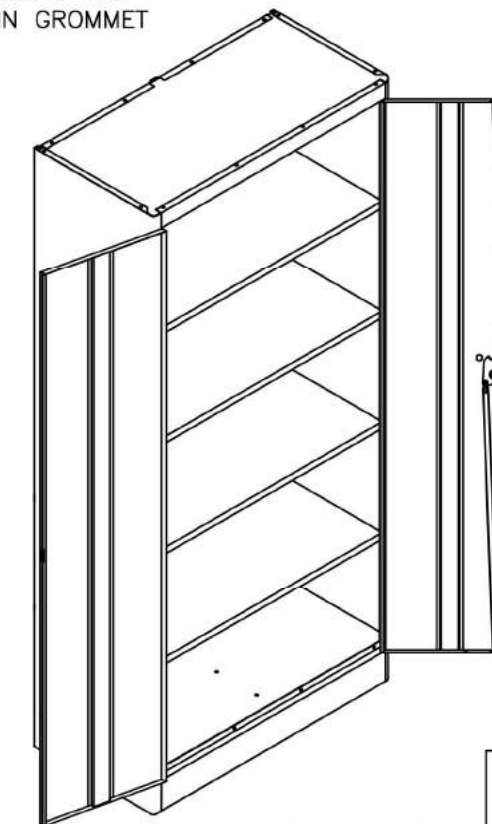
DETAIL "B"  
ATTACHING TOP &  
BOTTOM CHANNELS



DETAIL "D"  
INSTALLING THE  
SNAP-IN GROMMET



DETAIL "C"  
INSTALLING THE  
LOCKING MECHANISM



COMPLETED ASSEMBLY

ASSEMBLY INSTRUCTIONS  
FOR STORAGE  
AND WARDROBE CABINETS

LYON LYON METAL PRODUCTS  
P.O. BOX 671  
AURORA, ILL. 60507

REVISIONS  
E048 E-112705-01  
E048 E-012007-01

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CONTINUED ON  
BACK SIDE OF  
THIS SHEET