

CAUTION

IT IS HIGHLY RECOMMENDED THAT THE LATCH-IN/LATCH-OUT MECHANISM BE UTILIZED ON ALL DRAWERS WHEN CASTERS ARE APPLIED TO CABINET. DRAWERS OF UNLOCKED, MOBILE CABINETS WITHOUT LATCH-IN/LATCH-OUT ON DRAWERS CAN OPEN ON UNLEVEL SURFACES, RESULTING IN CABINET TIPPING.

* MAXIMUM WEIGHT PER 5" CASTER IS 650lbs. (Total weight of cabinet and contents cannot exceed 2600lbs.)

* MAXIMUM WEIGHT PER 6" CASTER IS 700lbs. (Total weight of cabinet and contents cannot exceed 2800lbs.)

CABINET HANDLE INSTALLATION

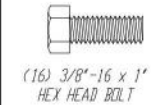
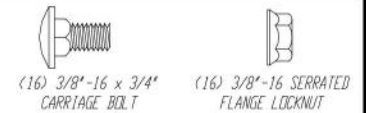
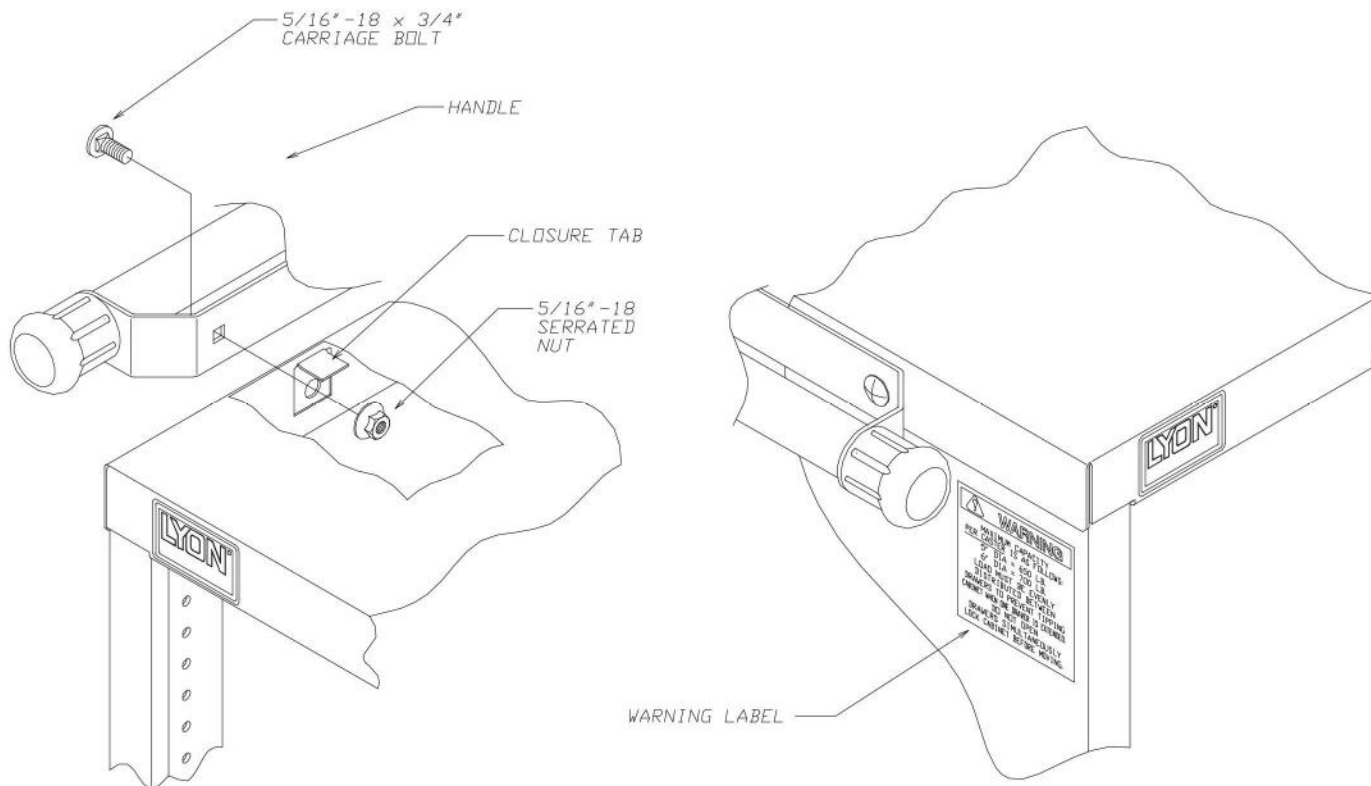
Remove sufficient top drawers and carriers from the cabinet. Mark specific locations of drawers and carriers for reinstallation.

The cabinet handle can be mounted on either side of the cabinet. However, it is recommended that it be mounted on the left side of the cabinet opposite of the cabinet lock. After you decide which side to mount the handle, bend in and up the closure tabs on the upper side of the cabinet as shown in the owners manual.

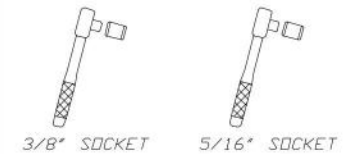
Attach the handle loosely to the front of the cabinet with supplied fasteners. Repeat again at the rear of the cabinet and then tighten all fasteners.

Replace drawers and carriers into specific locations and check for proper drawer operation.

Peel off the supplied Warning Label backing and affix it to the side panel of the cabinet below the handle as shown.



SUPPLIED FASTENERS



TOOL REQUIREMENTS

LYON P.O. Box 671
AURORA, IL 60507-0671
PHONE: 630-892-8941
FAX: 800-367-6681

NOTICE: THIS IS A CONFIDENTIAL DISCLOSURE LOANED BY LYON WORKSPACE FOR REFERENCE PURPOSES ONLY

DATE 01-17-12	DRAWN BY JR	CHECKED BY DWV
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DESCRIPTION INSTALLATION HANDLE / CASTERS MDC
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SHEET 1	DRAWING NUMBER 10203AA	REV 7
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CASTER INSTALLATION FOR CABINETS WITH BASE CHANNELS

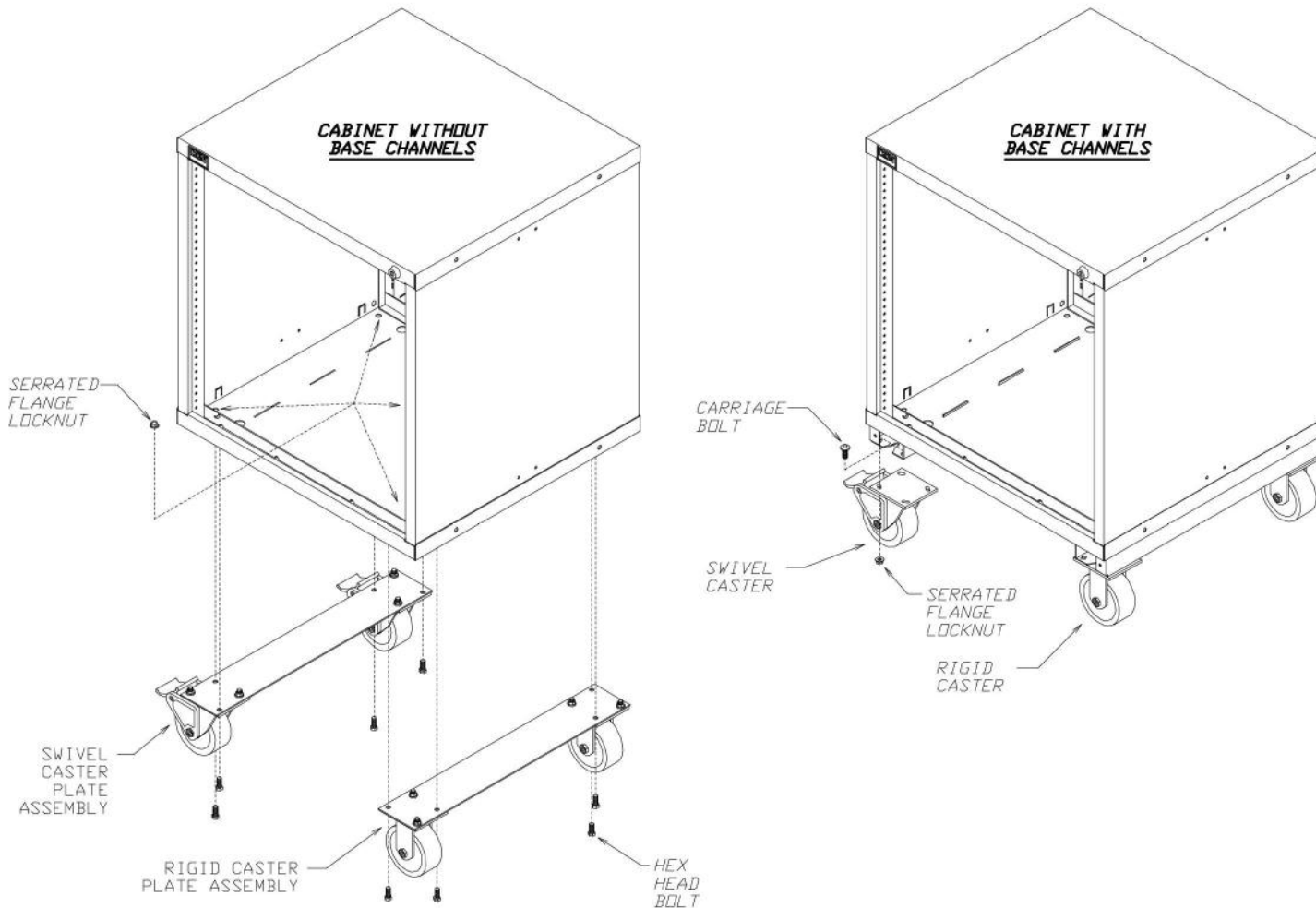
Attach the four (4) casters to the cabinet base channels using four (4) each of the 3/8-16 x 3/4" carriage bolts and serrated flange locknuts. See detail below. Be sure to attach the swivel casters on the same side of the cabinet as the cabinet handle and the rigid casters on the opposite side.

Follow instructions in the owners manual for attaching the base closure strip to the cabinet.

CASTER INSTALLATION FOR CABINETS WITHOUT BASE CHANNELS

Remove sufficient bottom drawers and carriers from the cabinet. Mark specific locations of drawers and carriers for reinstallation. Attach the casters to the caster plates using two (2) each of the 3/8-16 x 1" hex head bolts and serrated flange locknuts. Be sure to attach both swivel casters to one caster plate and the rigid casters to the other caster plate. See detail below. Now attach the swivel caster plate assembly and the rigid caster plate assembly to the cabinet bottom using the remaining hex head bolts and serrated flange locknuts. The clearance holes in the cabinet bottom will allow the caster plate assemblies to fit. Be sure to attach the swivel caster plate assembly on the same side of the cabinet as the cabinet handle and the rigid caster plate assembly on the opposite side.

Replace drawers and carriers into specific locations and check for proper drawer operation.



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DATE 01-17-12	DRAWN BY JR	CHECKED BY DWV	
DESCRIPTION			
INSTALLATION HANDLE / CASTERS MDC			
SHEET 2	DRAWING NUMBER 10203AA		REV 7