**ASSEMBLY OPERATIONS**

1. Attach a lock clip to the top and bottom shelf flanges with a No.1 screw. (See details "A" & "B")
2. Bolt three hinges to each door using No.2 bolts with a lockwasher under each nut. Draw the nuts up tight. (See details "A" & "B")
3. Bolt the hinges to the upright tee using No.3 bolts. Draw the nuts up tight. (See details "A" & "B")
4. Install handle and latching bar. (See detail "C")
5. Attach the lock. (See detail "C")

**IMPORTANT NOTE:**

Make sure shelving rack is level before installing the doors. Uprights must be plumb for the doors to operate correctly.

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**ASSEMBLY INSTRUCTIONS FOR NO. 8837 DOUBLE SWINGING DOORS**

**DETAIL "A"**
Vertical section through shelving and doors showing attachment of lock clip to top and bottom shelves, hinges to shelving uprights and doors to hinges.

**DETAIL "B"**
Plan section through doors showing attachment to uprights.

**DETAIL "C"**
Section through door showing handle & lock attachment.

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**DRAWN BY:** LAR  **DATE:** 2-3-92

**REVISIONS:**

**ADDED NOTE:** 2-3-92

**ADDED OFFSET ANGLE:** 8-24-92

**EFFECTIVE DATE:** 6-8-01

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**BOLT NO. 1**
5/16" X 1/2" W/ LOCK WASHER

**BOLT NO. 2**
1/4" X 9/16" W/ LOCK WASHER

**BOLT NO. 3**
5/16" X 9/16"