STEP 1
ASSEMBLE OPEN UPRIGHTS

SHELF DEPTH | VERTICAL DISTANCE
-------------|------------------
12"          | 12"              
15"          | 15"              
18"          | 18"              
24"          | 24"              
30"          | 30"              
36"          | 36"              

84" AND 96" UPRIGHTS
120" UPRIGHTS

IN NEED OF
ASSEMBLY ASSISTANCE?
Contact us direct for fast friendly service (800) 433-8488
Int'l calls (630) 892-8941 | WEB: WWW.LYONWORKSPACE.COM | Fax (800) 367-6681
IN BACK TO BACK SECTIONS, TWO SECTIONS ARE PLACED TOGETHER AND WILL SHARE THE BACK BRACE. BACK BRACES SHOULD BE ALTERNATED FROM ONE ROW TO THE OTHER AND END TIE CLIPS ARE TO BE USED AS SHOWN IN DETAIL 5. END TIE CLIPS ARE TO BE USED TYPICALLY ON ALL END UPRIGHTS AND AT LEAST EVERY THIRD INTERMEDIATE UPRIGHT IN THE RUN.

NOTE:
BOLT BACK SWAY BRACE TO TEE POST USING 5/16-18 NUT AND BOLT, SEE VERTICAL DISTANCE IN CHART.

<table>
<thead>
<tr>
<th>SHELF WIDTH</th>
<th>VERTICAL DISTANCE</th>
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<tbody>
<tr>
<td>30&quot;</td>
<td>24&quot;</td>
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<tr>
<td>34-1/2&quot;</td>
<td>36&quot;</td>
</tr>
<tr>
<td>48&quot;</td>
<td>40 1/2&quot;</td>
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</tbody>
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84" AND 96" UPRIGHTS
120" UPRIGHTS

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**ASSEMBLY SEQUENCE**

**STEP 5**
END TIE CLIP ASSEMBLY ONLY FOR BACK TO BACK SECTIONS

- 2 END TIE CLIPS USED EVERY THIRD UPRIGHT IN BACK TO BACK SECTIONS.
- LOCATE CLIP WITHIN 18" FROM TOP AND BOTTOM OF POST. SECURE END TIE CLIP WITH TWO 5/16" X 3/4" HEX HEAD BOLTS AND 5/16" NUTS. TWO HIGH APPLICATIONS WILL USE (4) END TIE CLIPS OVER TWO LEVEL ELEVATION.

**STEP 6**
LEVEL AND PLUMB

**IMPORTANT NOTE:**
AFTER A ROW OF SHELVING HAS BEEN ASSEMBLED AND ACCURATELY LOCATED, CAREFULLY LEVEL AND PLUMB THE UNITS AS REQUIRED. DO THIS BY PLACING ONE OR MORE FLOOR PLATES/SHIMS UNDER EACH UPRIGHT POST WHERE REQUIRED.

**STEP 7**
ANCHOR POSTS TO FLOOR

- 8000 "T" POST
- 4761P11 FLOOR ANGLE
- 8861 ANCHOR
- FOOTPLATE

**STEP 8**
FILL IN REMAINDER OF SHELVES WITHIN SECTION

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