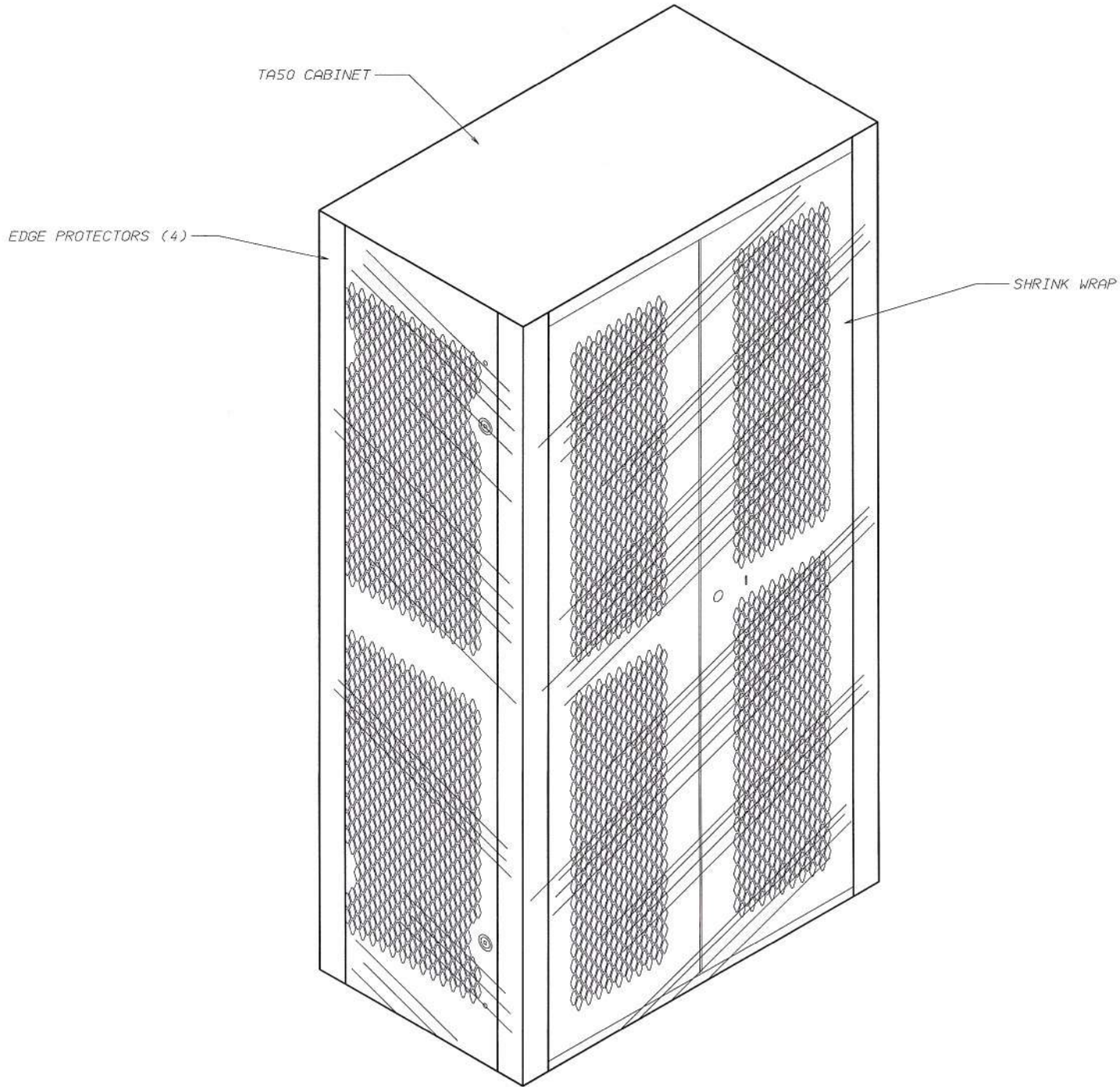



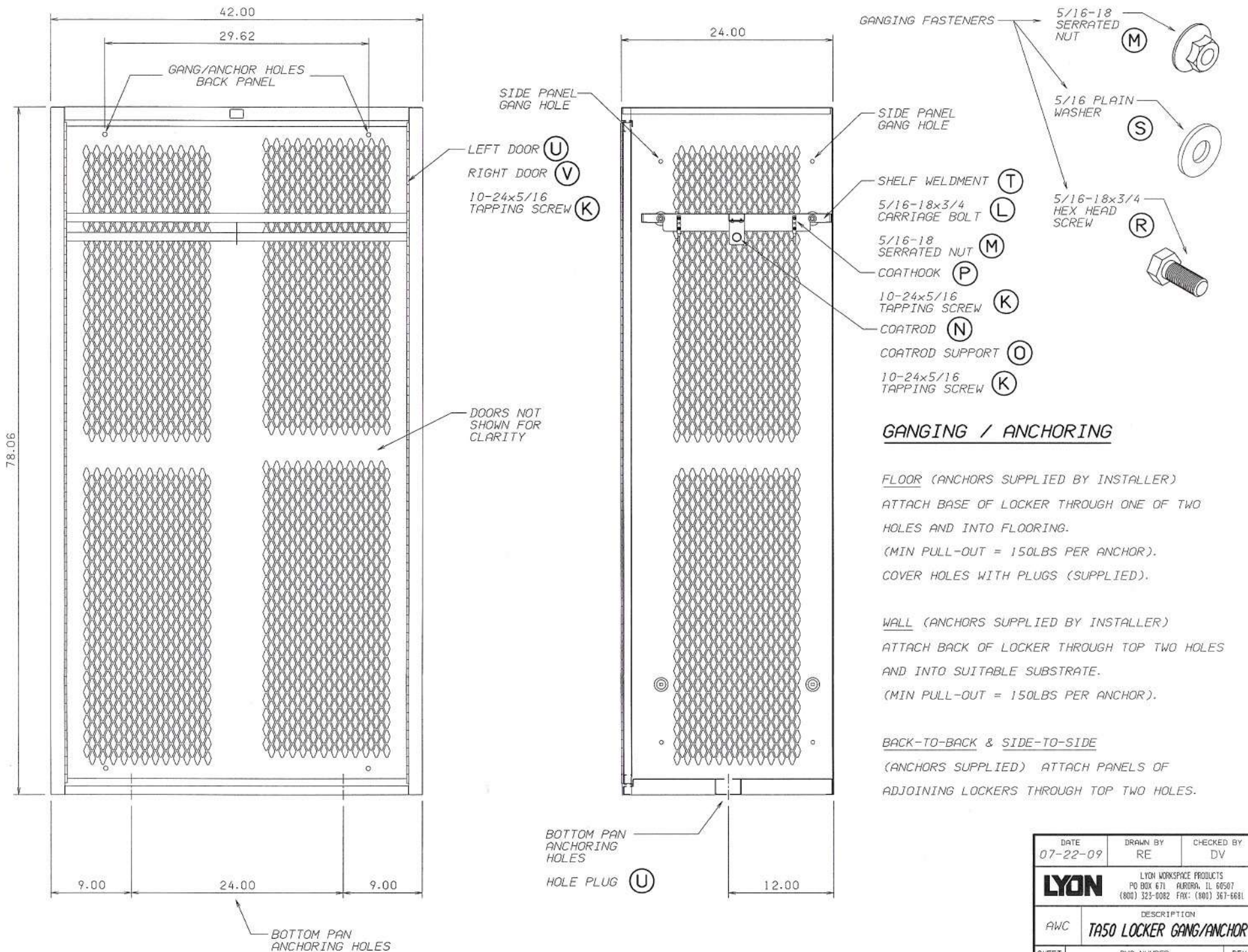
DRAWING NUMBER	CABINET WELDMENT	LH DOOR WELDMENT	RH DOOR WELDMENT	SHELF WELDMENT	MATERIAL
SS1420-11	SS1419-11	SS1416-11	SS1417-11	SS1418-11	COL/PAN/PEL
SS1420-12	SS1419-12	SS1416-12	SS1417-12	SS1418-12	HRPO

△	REV DP PATTERN FOR TOOLING	08-18-09	RE
△	REL FOR PROD	0573 07-22-09	RE
SYM	REVISION	ECN	DATE BY
NOTES: 1) ALL DIMENSIONS ARE INCHES 2) TOLERANCES (UNLESS OTHERWISE NOTED) DECIMAL: .XX = ±.03 .XXX = ±.015 ANGULAR: = ±1° 3) REMOVE ALL SHARP EDGES AND BURRS	MATERIAL		FINISH
	SEE DRAWING/SPECS		PAINTED
	RAW PART II	RAW SIZE	RAW WT (LBS)
	---	x ---	---
WIP PART II	WIP QTY (PCS)	WIP WT (LBS)	
---	---	225.000	
DATE	DRAWN BY	CHECKED BY	
07-22-09	RE	DV	
SYCAMORE SYSTEMS 449 N CALIFORNIA ST SYCAMORE, IL 60178 (815) 895-8322 FAX: 895-6168			
AWC	DESCRIPTION TA50 LOCKER ASSEMBLY		
SHEET	DWG NUMBER	REV	
1	SS1420	2	

NOTICE: THIS IS A CONFIDENTIAL DISCLOSURE. LOANED BY SYCAMORE SYSTEMS FOR REFERENCE PURPOSES ONLY



NOTICE: THIS IS A CONFIDENTIAL DISCLOSURE OWNED BY SYCAMORE SYSTEMS FOR REFERENCE PURPOSES ONLY	REL FOR QUOTE		---	03-24-09	RE
	SYM	REVISION	ECN	DATE	BY
	NOTES:				
	1) ALL DIMENSIONS ARE INCHES.				
	2) TOLERANCES (UNLESS OTHERWISE NOTED)				
	DECIMAL: .XX = ±.03				
	.XXX = ±.015				
	ANGULAR: = ±1°				
	3) REMOVE ALL SHARP EDGES AND BURRS				
	MATERIAL			FINISH	
SEE DRAWING/SPECS			PAINTED		
RAW PART #	RAW SIZE	RAW WT (LBS)			
---	X	---			
WIP PART #	WIP QTY (PCS)	WIP WT (LBS)			
---	---	---			
DATE	DRAWN BY	CHECKED BY			
03-24-09	RE	DV			
 SYCAMORE SYSTEMS 449 N CALIFORNIA ST SYCAMORE, IL 60178 (815) 895-8322 FAX: 895-6168					
AWC		DESCRIPTION			
		TA-50 LOCKER			
SHEET	DWG NUMBER		REV		
4	08309-01		1		



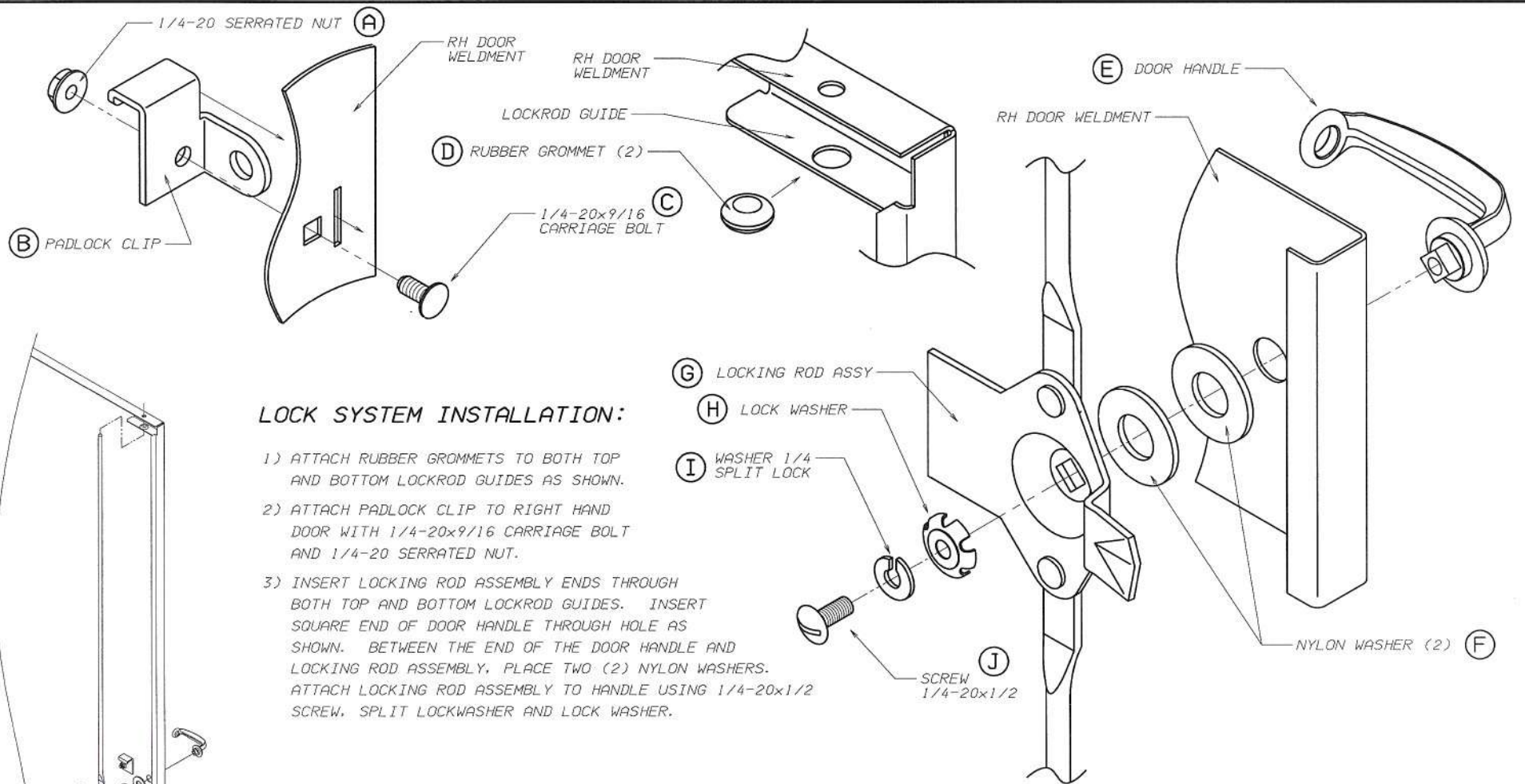
GANGING / ANCHORING

FLOOR (ANCHORS SUPPLIED BY INSTALLER)
ATTACH BASE OF LOCKER THROUGH ONE OF TWO HOLES AND INTO FLOORING.
(MIN PULL-OUT = 150LBS PER ANCHOR).
COVER HOLES WITH PLUGS (SUPPLIED).

WALL (ANCHORS SUPPLIED BY INSTALLER)
ATTACH BACK OF LOCKER THROUGH TOP TWO HOLES AND INTO SUITABLE SUBSTRATE.
(MIN PULL-OUT = 150LBS PER ANCHOR).

BACK-TO-BACK & SIDE-TO-SIDE
(ANCHORS SUPPLIED) ATTACH PANELS OF ADJOINING LOCKERS THROUGH TOP TWO HOLES.

DATE 07-22-09	DRAWN BY RE	CHECKED BY DV
LYON LYON WORKSPACE PRODUCTS PO BOX 671 PLAINFIELD, IL 60507 (800) 323-0082 FAX: (800) 367-6681		
AWC	DESCRIPTION TASO LOCKER GANG/ANCHOR	
SHEET 1	DWG NUMBER 1100TA50/1100TA50G	REV 1



LOCK SYSTEM INSTALLATION:

- 1) ATTACH RUBBER GROMMETS TO BOTH TOP AND BOTTOM LOCKROD GUIDES AS SHOWN.
- 2) ATTACH PADLOCK CLIP TO RIGHT HAND DOOR WITH 1/4-20x9/16 CARRIAGE BOLT AND 1/4-20 SERRATED NUT.
- 3) INSERT LOCKING ROD ASSEMBLY ENDS THROUGH BOTH TOP AND BOTTOM LOCKROD GUIDES. INSERT SQUARE END OF DOOR HANDLE THROUGH HOLE AS SHOWN. BETWEEN THE END OF THE DOOR HANDLE AND LOCKING ROD ASSEMBLY, PLACE TWO (2) NYLON WASHERS. ATTACH LOCKING ROD ASSEMBLY TO HANDLE USING 1/4-20x1/2 SCREW, SPLIT LOCKWASHER AND LOCK WASHER.

PARTS LIST

KEY	ITEM #	ITEM DESCRIPTION	KEY	ITEM #	ITEM DESCRIPTION
(A)	101958	1/4-20 SERRATED FLANGE NUT	(L)	101321	5/16-18x3/4 CARRIAGE BOLT
(B)	103601	RH PADLOCK CLIP	(M)	101633	5/16-18 SERRATED FLANGE NUT
(C)	100896	1/4-20x9/16 CARRIAGE SCREW	(N)	103649	COATROD
(D)	103530	RUBBER GROMMET	(O)	103648	COATROD SUPPORT
(E)	103529	DOOR HANDLE	(P)	101692	SINGLE PRONG COATHOOK
(F)	103531	NYLON WASHER	(Q)	103650	PLASTIC HOLE PLUG
(G)	103651	LOCKING ROD ASSEMBLY	(R)	102191	5/16-18x3/4 HEX HEAD CAP SCREW
(H)	103528	LOCKWASHER	(S)	102559	5/16 PLAIN WASHER
(I)	103532	1/4" SPLIT LOCKWASHER	(T)	CALL	SHELF WELDMENT
(J)	103526	1/4-20x1/2 RHM SCREW	(U)	CALL	LEFT HAND DOOR WELDMENT
(K)	102200	10-24x5/16 TAPPING SCREW	(V)	CALL	RIGHT HAND DOOR WELDMENT

DATE 07-22-09	DRAWN BY RE	CHECKED BY DV
LYON LYON WORKSPACE PRODUCTS PO BOX 611 AURORA, IL 60507 (800) 323-0082 FAX: (800) 367-6681		
AWC	DESCRIPTION TASO LOCKER GANG/ANCHOR	
SHEET 2	DWG NUMBER 1100TA50/1100TA50G	REV 1