ASSEMBLY OPERATIONS

1.) LAY TWO HALF-BACKS ON SAW HORSES AND BOLT THEM TOGETHER WITH (4) NO.1 BOLTS AND NUTS. (SEE DETAIL “T”)
2.) BOLT A CABINET SIDE TO EACH EDGE OF THE BOTTOM CHANNEL. AND TO THE CABINET TOP. USE (4) NO.1 BOLTS AND NUTS FOR EACH SIDE.
3.) ATTACH THE BOTTOM CHANNEL BETWEEN THE FRONT EDGES OF THE SIDES USING (8) NO.2 THREAD CUTTING SCREWS AND NUTS. MAKE SURE THAT THE BOTTOM CHANNEL IS FLUSH WITH THE SIDES. (SEE DETAIL “T”)
4.) INSERT THE CABINET BOTTOM INTO THE SUPPORT CLIPS WELDED TO THE BOTTOM OF EACH SIDE. BOLT THE CABINET BOTTOM TO THE BACK AND BOTTOM CHANNELS. USING (9) NO.1 BOLTS AND NUTS.
5.) ATTACH THE TOP CHANNEL BETWEEN THE SIDES USING (1) NO.1 T-HOLED CUTTING SCREW AND LOCKNUTS UNDER THE HEAD OF EACH SCREW. BE SURE THAT THE TOP CHANNEL IS FLUSH WITH THE SIDES. (SEE DETAIL “T”)
6.) INSERT THE PULLED DOOR IN CABINET INTO THE SQUAREHOLES IN THE TOP AND BOTTOM FLANGES OF THE RIGHT DOOR. (SEE DETAIL “T”)

SHelf reinforcement
ASSEMBLY OPERATIONS

1.) A SHELF REINFORCEMENT MAY BE ADDED TO ANY 36" WIDE SHELF.
2.) LAY THE SHELF ON A TABLE WITH THE FLANGES UP. INSERT ONE END OF THE REINFORCEMENT ASSEMBLY INTO THE NOTCHED CORNER OF THE SHELF.
3.) SLIDE THE ASSEMBLY UNDER THE FLANGES OF THE SHELF UNIL THE OTHER END WILL DROP INTO THE NOTCHED CORNERS.
4.) ALIGN THE HOLES IN THE SHELF WITH THE HOLES IN THE REINFORCEMENT AND BOLT TOGETHER USING (1) NO.1 BOLT AND NUT ON EACH END.

ASSEMBLY OPERATIONS

1.) ASSEMBLE THE CABINET ACCORDING TO THE DIRECTIONS ON THE REVERSE SIDE OF THIS SHEET.
2.) ATTACH THE COAT ROD TO THE SHELF AS SHOWN IN DETAIL “G”. USE (1) NO.1 BOLT AND NUT ON EACH END.
3.) INSTALL THE SHELF INTO THE CABINET AS EXPLAINED ON THE REVERSE SIDE OF THIS SHEET.

ASSEMBLY OPERATIONS

1.) ASSEMBLE THE CABINET ACCORDING TO THE DIRECTIONS ON THE REVERSE SIDE OF THIS SHEET.
2.) ATTACH THE COAT ROD TO THE SHELF AS SHOWN IN DETAIL “G”. USE (1) NO.1 BOLT AND NUT ON EACH END.
3.) INSTALL THE SHELF INTO THE CABINET AS EXPLAINED ON THE REVERSE SIDE OF THIS SHEET.
ASSEMBLY OPERATIONS

1. Lay two half-backs on saw horses and bolt them together with (8) No. 1 bolts and nuts (See Plan Section).

2. Set the cabinet to the right planks using (4) No. 1 bolts and nuts.

3. Bolt a cabinet side to each edge of the back assembly.

4. Bolt the top to the back planks using (4) No. 1 bolts and nuts for each side.

5. Attach the top channel to the top edge of the cabinet using (4) No. 1 bolts.

6. Insert the plastic snap-in trim into the rectangular hole in the top and bottom flanges of the right door (See Detail "C").

7. Bolt the doors to the hinges on each cabinet side, use (2) No. 2 carriage bolts, place a lockwasher under each nut. (See Detail "A").

8. Install the locking mechanism into the cabinet, attach the lock rod, place the lock and store them on the lock rod. The lock and washer are to be used to secure horizontally on each lock rod. The lock and washer are to be used to secure vertically on each lock rod. The lock and washer are to be used to secure horizontally on each lock rod. The lock and washer are to be used to secure vertically on each lock rod.

9. Attach the lock to the cabinet handle (See Detail "C").

10. Complete the locking mechanism installation by attaching the cabinet handle to the lock bar assembly (See Detail "C").

11. Set the cabinet up right, install the shelves by inserting the rear corners of the shelf into the shelf adjustment slots and the front corners into the frame brackets to support the front corners of the shelf on the shelf brackets.

12. Set the cabinet in its permanent location and level, if by placing strips under the corners where required, doors should operate freely.

Note: These instructions are to be followed in part for all cabinets, refer to specific instructions on the reverse side of this sheet.

HARDWARE:

- No. 1 bolt & nut
- No. 2 bolt & nut
- No. 3 screw
- No. 4 screw
- Shelf bracket
- Spring cup
- Washer
- Lock barrel

8874-AA

ASSEMBLY INSTRUCTIONS
FOR STORAGE
AND WARDROBE CABINETS
CONTINUED ON BACK SIDE OF THIS SHEET