

# ASSEMBLY INSTRUCTIONS

ASSEMBLE LEGS AS SHOWN TO TOP PAN USING 1/4-20x9/16 CARRIAGE SCREWS AND 1/4-20 FLANGED NUTS. THE TOP PAN WILL BE ON THE "OUTSIDE" OF THE LEGS.

ASSEMBLE SUPPORT PANEL AS SHOWN USING 1/4-20x9/16 CARRIAGE SCREWS AND 1/4-20 FLANGED NUTS. THE SUPPORT PANEL WILL BE ON THE "INSIDE" OF THE LEGS.

FOR WOOD STYLE TOPS, PLACE ASSEMBLY ON TOP OF WORKSURFACE AND MARK LOCATIONS AS SHOWN FOR LAG SCREWS. REMOVE ASSEMBLY AND DRILL FOUR 13/64" DIAMETER HOLES ONE INCH DEEP. MOUNT ASSEMBLY TO WORKSURFACE WITH 1/4" LAG SCREWS AND WASHERS.

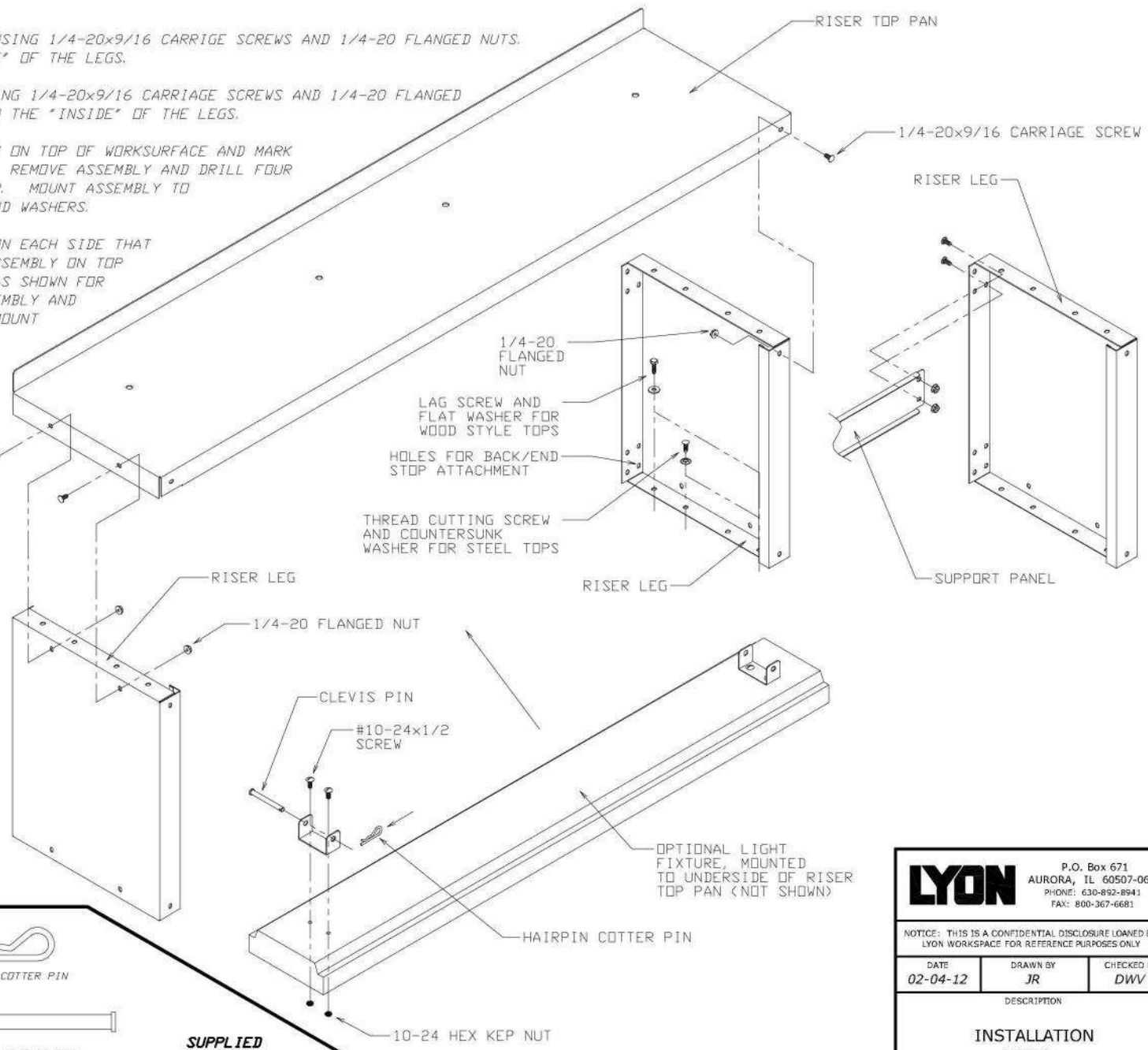
FOR STEEL TOPS, REMOVE REAR SCREW ON EACH SIDE THAT HOLDS END STOPS ONTO TOP. PLACE ASSEMBLY ON TOP OF WORKSURFACE AND MARK LOCATIONS AS SHOWN FOR THREAD CUTTING SCREWS. REMOVE ASSEMBLY AND DRILL TWO 0.221" DIAMETER HOLES. MOUNT ASSEMBLY TO WORKSURFACE WITH 1/4-20x3/4 THREAD CUTTING SCREWS AND COUNTERSUNK WASHERS.

1/4-20x9/16 CARRIAGE SCREW

NOTE: IF BACK AND SIDE STOPS ARE USED, THE LEGS CAN BE ATTACHED USING HOLES IN LEGS.

## LIGHT FIXTURE

IF ASSEMBLING OPTIONAL LIGHT FIXTURE, ATTACH TO UNDERSIDE OF TOP PAN (NOT SHOWN). REMOVE LENS COVER AND BALAST COVER, ATTACH TWO LIGHT SUPPORT BRACKETS USING 10-24x1/2 SCREWS AND 10-24 HEX KEP NUTS AS SHOWN. LOCATE LIGHT FIXTURE TO UNDERSIDE AND ATTACH USING TWO CLEVIS PINS AND HAIRPIN COTTER PINS. THE SUPPORT BRACKETS WILL FIT AROUND THE REINFORCEMENT AND ARE HELD IN PLACE BY INSERTING THE CLEVIS PINS THROUGH THE HOLES IN BOTH THE REINFORCEMENT AND SUPPORT BRACKETS.



**SUPPLIED HARDWARE**

1/4 PLAIN WASHER	1/4x1 LAG SCREW	HAIRPIN COTTER PIN	
10-24 KEP NUT	1/4-20 FLANGED NUT	CLEVIS PIN	
COUNTERSUNK WASHER	#10-24x1/2 SCREW	1/4-20 CARRIAGE SCREW	1/4-20x3/4 THREAD CUTTING SCREW

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DATE 02-04-12	DRAWN BY JR	CHECKED BY DWV
DESCRIPTION <b>INSTALLATION RISER MDC</b>		
SHEET -	DRAWING NUMBER <b>SS1627</b>	REV 1